





BTP3-99XXCG-XX-X/W

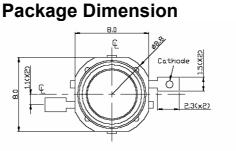


### **Features**

- Highest Lumen Per Watt
- Long Operational Life
- White Housing
- Superior ESD Protection
- Instant Light (less than 100ns)
- Compatible to Luxeon's "Lambertian"
- **True SMD Emitter**
- **IR Reflow Soldering Process**

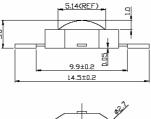
### Applications

- Accent Light/Down Light/Spot Light
- Automotive Exterior/Interior Light
- Large Area LCD Backlights
- Marine/Miner's Lighting
- Portable Flashlight/ General Lighting

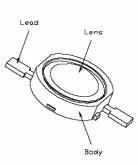




ÉLECTRONIQUES



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Note: Lens is low dome profile

Unit: mm Tolerance: ± see spec

## Optical Characteristics at TJ=25°C, IF=700mA

PART NUMBER	Color		Lens Color	Wavelen CCT (K)	.,	Drive Voltage @ 700mA	Luminous Flux (lm) @700mA	VIEW ANGLE 2θ <sub>1/2</sub>
			COIOI	Min	Мах	Тур.	Тур.	(deg)
BTP3-99NRCG-XX-X/W	Normal Red		Water Clear	620	635	2.40V	60 lm	
BTP3-99AMCG-XX-X/W	Amber	AllnGaP	Water Clear	610	620	2.40V	72 lm	
BTP3-99YECG-XX-X/W	Yellow		Water Clear	585	595	2.40V	60 lm	
BTP3-99BLCG-XX-X/W	Blue		Water Clear	460	475	3.50V	20 lm	140
BTP3-99PGCG-XX-X/W	Green	AllnGaN	Water Clear	520	540	3.50V	60 lm	
BTP3-99WWCG-XX-X/W	Warm White		Water Clear	2800K	3800K	3.50V	40 lm	
BTP3-99WHCG-XX-X/W	White		Water Clear	5000K	8000K	3.50V	60 lm	

#### Notes:

Picture for illustration purpose only. Please refer to outline dimension for actual package size. 1)

Flux is measured with the accuracy of ±15%. Please refer to Flux Selection Guide 2)

3) CCT is measured with the accuracy of  $\pm$  400K. Please refer to CCT Selection Guide

 $V_F$  is measured with the accuracy of ± 0.15V. Please refer to  $V_F$  Selection Guide 4)





## BTP3-99XXCG-XX-X/W

## Absolute Maximum Ratings at T<sub>J</sub>=25°C

Parameter	Red/Amber/Yellow	White/Blue/Green
Power Dissipation (W)	2.17	2.80
DC Forward Current (mA) <sup>[1]</sup>	700	700
Peak Pulsed Forward Current (mA) <sup>[4]</sup>	1000	1000
Average Forward Current (mA)	700	700
Reverse Voltage (V)	5	5
Reverse Current (uA)	50	50
ESD Sensitivity (V) <sup>[2]</sup>	16,000	16,000
LED Junction Temperature at 350mA (°C) <sup>[3]</sup>	120	135
Thermal Resistance Junction to Board (°C/W)	13	13
Temperature Coefficient of V <sub>F</sub> (mV/°C)	-2	-2
Storage Temperature (°C)	-40 to +105	-40 to +105
Operating Temperature (°C)	-40 to +105	-40 to +105
Lead Soldering Temperature (°C) <sup>[4]</sup>	260°C for 5 seconds max	260°C for 5 seconds max

#### **Application Notes:**

- 1. Proper forward current must be observed to maintain the junction temperature below maximum rating
- 2. Although all products listed are class one ESD protection (+/- 16KV by HBM mode), care must be fully taken when handling products
- 3. Specification is subjected to change for improvements without notice.
- 4. Test conditions: tp≤10us, duty cycle = 0.005
- CAUTION: When lighting up, the emitter will become very hot if it is not attached to a heat sink.
  Please provide proper heat management to prevent damage to the emitter.

#### WARNING

This range of LEDs is produced with die having a high radiant flux. Care must be taken when viewing the product at close range as the light may be intense enough to cause damage to the human eye.

Note: Industry standard procedures regarding static must be observed when handling this product.







# BTP3-99XXCG-XX-X/W

CCT, Flux and V<sub>F</sub> Selection Guide (@T<sub>J</sub>=25°C, I<sub>F</sub>=700mA)

# BTP3-99XXCG-<u>XX-X/W</u>

→ White Housing

### Wavelength Ranks Selection

Color	Bin	λ <sub>D</sub> (nm)		
	ЫП	Min	Max	
Blue	B5	460	465	
	<b>B6</b>	465	470	
Diue	B7	470	475	
	XX	460 - 475		
Green	G6	515	520	
	G7	520	525	
	G8	525	530	
	G9	530	535	
	XX	515 – 535		
Red	XX	620 – 630		
Amber	XX	610 – 620		
Yellow	XX	585 – 595		

### **CCT Ranks Selection**

Color	Bin	CCT(K)		
Temp	ЫП	Min	Max	
Warm White	00	2800	3300	
	01	3300	3800	
	XX	2800K – 3800K		
White	02	5000	6000	
	03	6000	7000	
	04	7000	8000	
	XX	5000K – 8000K		

**Flux Ranks Selection** 

Color	Bin	Flux (lumens)
Blue	K	8~10
	L	10~14
	Μ	14~18
	X	Default Full Range
Red Amber Yellow Green White	Q	30~39
	R	39~50
	S	50~65
	Т	65~85
	U	85~111
	X	Default Full Range

### V<sub>F</sub> Ranks Selection

Color	Bin	V <sub>F</sub> (V)		
COIOI	DIII	Min	Max	
	V04	2.0	2.2	
Red	V05	2.2	2.4	
Amber	V06	2.4	2.6	
Yellow	V07	2.6	2.8	
	VXX(Full)	2.0~2.8		
White Blue Green	V08	2.8	3.0	
	V09	3.0	3.2	
	V10	3.2	3.4	
	V11	3.4	3.6	
	V12	3.6	3.8	
	VXX(Full)	2.8~3.8		

(Please specify on order, otherwise, default full range of V<sub>F</sub>)





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Typical Electro-Optical Characteristics Curves

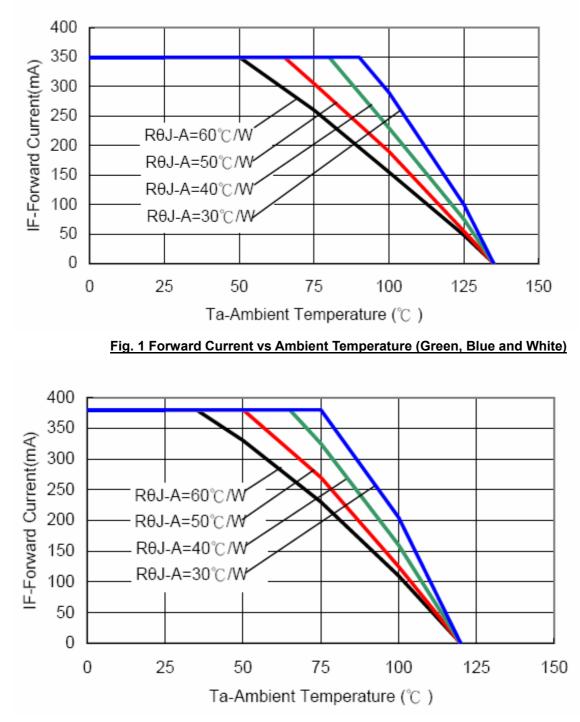


Fig. 2 Forward Current vs Ambient Temperature (Red, Amber and Yellow)

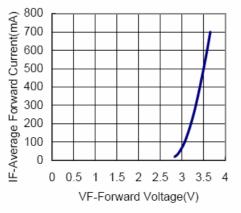


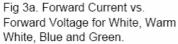


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### Forward Current Characteristics, Tj=25°C





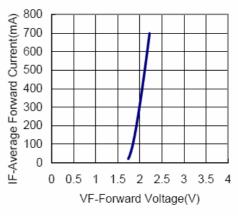
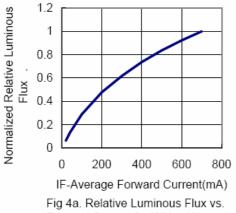
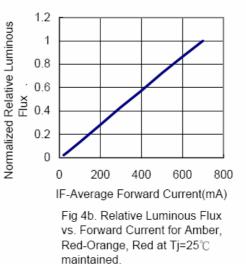


Fig 3b. Forward Current vs. Forward Voltage for Amber, Red-Orange and Red.



Forward Current for White, Warm White, Blue and Green at Tj=25°C maintained.

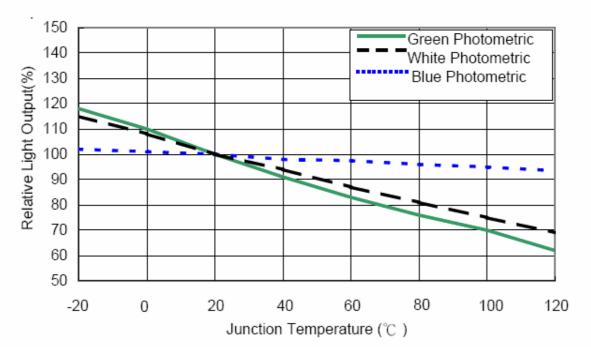






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Typical Electro-Optical Characteristics Curves





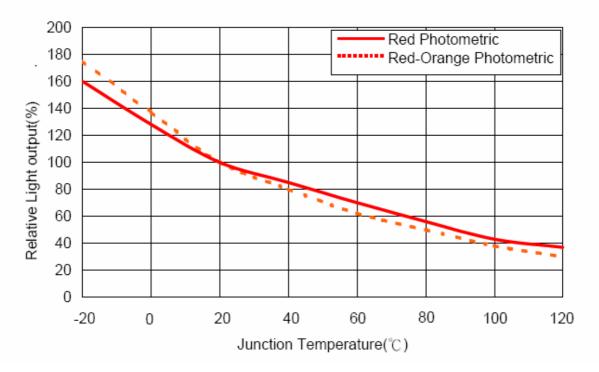


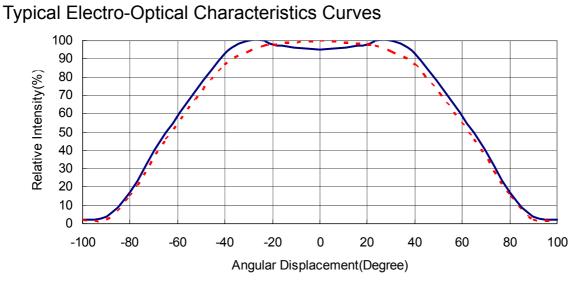
Fig. 5b Relative Light Output vs Junction Temperature





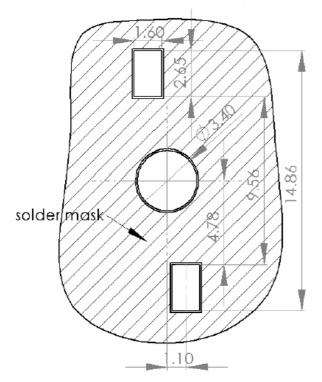


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## Recommended Solder Pad Layout



### Fig. 7 Recommended Solder Pads Dimension

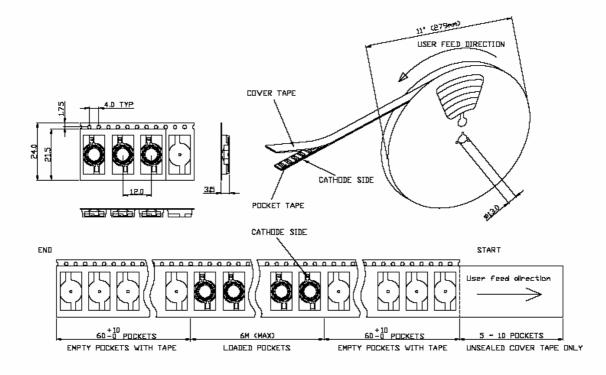




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Tape and Reel Packaging Dimension



Notes:

- The emitters should be picked up by the body (not the lens) during placement. The inner diameter of the pick-up collet should be greater than or equal to 6.5 mm.
   Drawing not to scale.
- 3. All dimensions are in millimeters.
- 4 .All dimendions without tolerances are for

reference only.





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**Recommended IR Reflow Conditions** 

Reflow Soldering				
	Lead Solder	Lead-Free Solder		
Pre-heat	120~150°C	180~200°C		
Pre-heat time	120 sec Max	120 sec Max		
Peak Temperature	240°C Max	260°C Max		
Soldering Time	10 sec Max	10 sec Max		
Conditions	Refer to Temperature profile A	Refer to Temperature profile B (N <sub>2</sub> reflow is recommended)		

### **Temperature Profile A (Surface of MCPCB)**

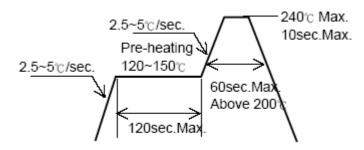


Figure 8a. Lead Solder Temperature Profile

### **Temperature Profile B (Surface of MCPCB)**

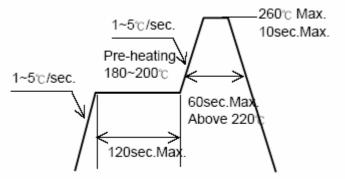


Figure 8b. Lead-free Solder Temperature Profile





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### **IR Reflow Process Notes**

- Occasionally there is a brightness decrease due to the influence of heat or ambient during air reflow. It is recommended that customer use nitrogen reflow method.
- Repairing should not be done after the LEDs have been soldered. When repairing is required, double-head soldering iron should be used. Customer should confirm whether the characteristics of the LEDs will or will not damaged before carrying out the repair.
- Reflow soldering should not be done more than two times
- When soldering, do not put stress on the LEDs during heating.
- After soldering, do not warp the circuit board.

### Manual Hand Soldering Notes

- For prototype builds or small production runs, it is possible to place and solder the emitters.
- It is recommended to hand solder the leads and slug with a solder tip temperature of 230°C for less than 10seconds. This profile ensures a junction temperature below the maximum of 120°C, avoiding damage to the emitter or to the MCPCB dielectric layer. Damage dielectric layer can cause a short circuit in the array.

### Other Important Notes:

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