# **FERROXCUBE**

# DATA SHEET

# E30/15/7 E cores and accessories

Supersedes data of February 2002

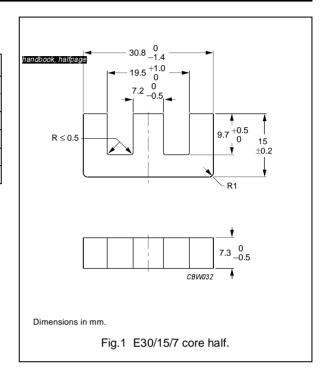
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#### **CORE SETS**

# Effective core parameters

| SYMBOL           | PARAMETER         | VALUE | UNIT             |
|------------------|-------------------|-------|------------------|
| $\Sigma(I/A)$    | core factor (C1)  | 1.12  | mm <sup>-1</sup> |
| V <sub>e</sub>   | effective volume  | 4000  | mm <sup>3</sup>  |
| I <sub>e</sub>   | effective length  | 67.0  | mm               |
| A <sub>e</sub>   | effective area    | 60.0  | mm <sup>2</sup>  |
| A <sub>min</sub> | minimum area      | 49.0  | mm <sup>2</sup>  |
| m                | mass of core half | ≈ 11  | g                |



#### Core halves

 $A_L$  measured in combination with a non-gapped core half, clamping force for  $A_L$  measurements 20  $\pm 10$  N, unless stated otherwise.

| GRADE    | A <sub>L</sub><br>(nH) | $\mu_{\mathbf{e}}$ | AIR GAP<br>(μm) | TYPE NUMBER        |
|----------|------------------------|--------------------|-----------------|--------------------|
| 3C81     | 100 ±5% <sup>(1)</sup> | ≈ 89               | ≈ 1100          | E30/15/7-3C81-E100 |
|          | 160 ±5%                | ≈142               | ≈ 580           | E30/15/7-3C81-A160 |
|          | 250 ±5%                | ≈ 222              | ≈ 330           | E30/15/7-3C81-A250 |
|          | 315 ±5%                | ≈ 280              | ≈ 240           | E30/15/7-3C81-A315 |
|          | 400 ±8%                | ≈ 355              | ≈ 180           | E30/15/7-3C81-A400 |
|          | 630 ±15%               | ≈ 560              | ≈ 100           | E30/15/7-3C81-A630 |
|          | 2500 ±25%              | ≈ 2220             | ≈ 0             | E30/15/7-3C81      |
| 3C90     | 100 ±5% <sup>(1)</sup> | ≈ 89               | ≈ 1100          | E30/15/7-3C90-E100 |
|          | 160 <u>±</u> 5%        | ≈142               | ≈ 580           | E30/15/7-3C90-A160 |
|          | 250 ±5%                | ≈ 222              | ≈ 330           | E30/15/7-3C90-A250 |
|          | 315 ±5%                | ≈ 280              | ≈ 240           | E30/15/7-3C90-A315 |
|          | 400 <u>±</u> 8%        | ≈ 355              | ≈ 180           | E30/15/7-3C90-A400 |
|          | 630 ±15%               | ≈ 560              | ≈ 100           | E30/15/7-3C90-A630 |
|          | 1900 ±25%              | ≈ 1690             | ≈ 0             | E30/15/7-3C90      |
| 3C91 des | 2500 ±25%              | ≈ 2220             | ≈ 0             | E30/15/7-3C91      |
| 3C92 des | 1400 ±25%              | ≈ 1250             | ≈ 0             | E30/15/7-3C92      |
| 3C94     | 1900 ±25%              | ≈ 1690             | ≈ 0             | E30/15/7-3C94      |
| 3C96 des | 1600 ±25%              | ≈ <b>1420</b>      | ≈ 0             | E30/15/7-3C96      |

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| GRADE           | A <sub>L</sub><br>(nH) | μ <sub>e</sub> | AIR GAP<br>(μm) | TYPE NUMBER       |
|-----------------|------------------------|----------------|-----------------|-------------------|
| 3F3             | 100 ±5% <sup>(1)</sup> | ≈ 89           | ≈ 1100          | E30/15/7-3F3-E100 |
|                 | 160 <u>±</u> 5%        | ≈142           | ≈ 580           | E30/15/7-3F3-A160 |
|                 | 250 <u>±</u> 5%        | ≈ 222          | ≈ 330           | E30/15/7-3F3-A250 |
|                 | 315 ±5%                | ≈ 280          | ≈ 240           | E30/15/7-3F3-A315 |
|                 | 400 ±8%                | ≈ 355          | ≈ 180           | E30/15/7-3F3-A400 |
|                 | 630 ±15%               | ≈ 560          | ≈ 100           | E30/15/7-3F3-A630 |
|                 | 1600 <u>+</u> 25%      | ≈1420          | ≈ 0             | E30/15/7-3F3      |
| 3F35 <b>970</b> | 1250 ±25%              | ≈1110          | ≈ 0             | E30/15/7-3F35     |

#### Note

# Core halves of high permeability grades

Clamping force for  $A_L$  measurements 20  $\pm 10\ N.$ 

| GRADE | A <sub>L</sub><br>(nH) | μ <sub>e</sub> | AIR GAP<br>(μm) | TYPE NUMBER   |
|-------|------------------------|----------------|-----------------|---------------|
| 3C11  | 3300 ±25%              | ≈ 2930         | ≈ 0             | E30/15/7-3C11 |
| 3E27  | 4100 ±25%              | ≈ 3640         | ≈ 0             | E30/15/7-3E27 |

<sup>1.</sup> Measured in combination with an equal gapped core half, clamping force for  $A_L$  measurements,  $20\pm10~N$ .

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Properties of core sets under power conditions

|       | B (mT) at                                 | CORE LOSS (W) at                         |   |   |  |  |
|-------|---|--|---|---|--|--|
| GRADE | H = 250 A/m;<br>f = 25 kHz;<br>T = 100 °C | f = 25 kHz;<br>B = 200 mT;<br>T = 100 °C | f = 100 kHz;<br>B = 100 mT;<br>T = 100 °C | f = 100 kHz;<br>B = 200 mT;<br>T = 100 °C | f = 400 kHz;<br>B = 50 mT;<br>T = 100 °C |  |
| 3C81  | ≥320                                      | ≤ 0.82                                   | _   | _   | _  |  |
| 3C90  | ≥330                                      | ≤ 0.45                                   | ≤ 0.48                                    | _   | _  |  |
| 3C91  | ≥320                                      | _  | ≤ 0.27 <sup>(1)</sup>                     | ≤1.6 <sup>(1)</sup>                       | _  |  |
| 3C92  | ≥370                                      | -  | ≤ 0.36                                    | ≤ 2.0                                     | _  |  |
| 3C94  | ≥330                                      | -  | ≤ 0.36                                    | ≤ 2.0                                     | _  |  |
| 3C96  | ≥340                                      | -  | ≤ 0.27                                    | ≤1.6                                      | _  |  |
| 3F3   | ≥320                                      | _  | ≤ 0.47                                    | _   | ≤ 0.80                                   |  |
| 3F35  | ≥300                                      | _  | _   | _   | _  |  |

Properties of core sets under power conditions (continued)

|       | B (mT) at                                 | CORE LOSS (W) at                         |   |  |  |
|-------|---|--|---|--|--|
| GRADE | H = 250 A/m;<br>f = 25 kHz;<br>T = 100 °C | f = 500 kHz;<br>B = 50 mT;<br>T = 100 °C | f = 500 kHz;<br>B = 100 mT;<br>T = 100 °C | f = 1 MHz;<br>B = 30 mT;<br>T = 100 °C | f = 3 MHz;<br>B = 10 mT;<br>T = 100 °C |
| 3C81  | ≥320                                      | _  | _   | _                                      | _                                      |
| 3C90  | ≥330                                      | =  | -   | -                                      | _                                      |
| 3C91  | ≥320                                      | -  | -   | -                                      | _                                      |
| 3C92  | ≥370                                      | -  | -   | -                                      | _                                      |
| 3C94  | ≥330                                      | -  | -   | -                                      | -                                      |
| 3C96  | ≥340                                      | ≤ 1.5                                    | . 1                                       | -                                      | _                                      |
| 3F3   | ≥320                                      |  | -   | _                                      | _                                      |
| 3F35  | ≥300                                      | ≤ 0.54                                   | ≤4.2                                      | _                                      | _                                      |

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#### Note

1. Measured at 60 °C.

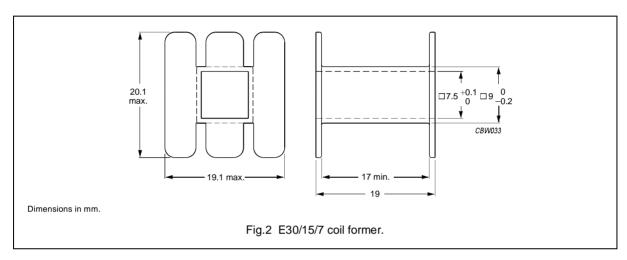
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#### **COIL FORMERS**

#### **GENERAL DATA FOR E30/15/7 COIL FORMER WITHOUT PINS**

| PARAMETER                     | SPECIFICATION  |
|-------------------------------|--|
| Coil former material          | polyamide (PA6.6), glass reinforced, flame retardant in accordance with "UL 94-HB"; UL file number E41613(M) |
| Maximum operating temperature | 120 °C   |

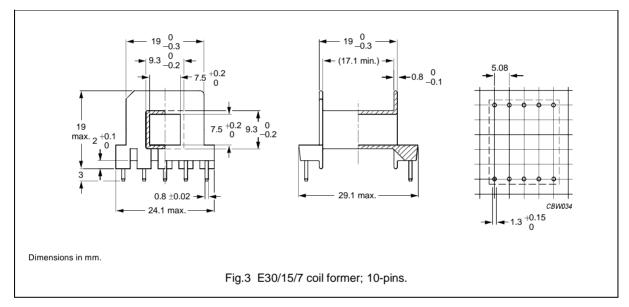


#### WINDING DATA FOR E30/15/7 COIL FORMER WITHOUT PINS (E)

| NUMBER OF<br>SECTIONS | WINDING<br>AREA<br>(mm²) | MINIMUM<br>WINDING<br>WIDTH<br>(mm) | AVERAGE<br>LENGTH OF<br>TURN<br>(mm) | TYPE NUMBER    |
|-----------------------|--------------------------|-------------------------------------|--------------------------------------|----------------|
| 1                     | 80                       | 17.0                                | 56                                   | CP-E30/15/7-1S |

# **GENERAL DATA FOR 10-PINS E30/15/7 COIL FORMER**

| PARAMETER                     | SPECIFICATION   |
|-------------------------------|---|
| Coil former material          | phenolformaldehyde (PF), glass reinforced, flame retardant in accordance with "UL 94V-0"; UL file number E167521(M) |
| Pin material                  | copper-tin alloy (CuSn), tin-lead alloy (SnPb) plated, transition to lead-free (Sn) ongoing.                        |
| Maximum operating temperature | 180 °C, <i>"IEC 60085"</i> , class H  |
| Resistance to soldering heat  | "IEC 60068-2-20", Part 2, Test Tb, method 1B: 350 °C, 3.5 s   |
| Solderability                 | "IEC 60068-2-20", Part 2, Test Ta, method 1: 235 °C, 2 s  |



# WINDING DATA FOR 10-PINS E30/15/7 COIL FORMER (E)

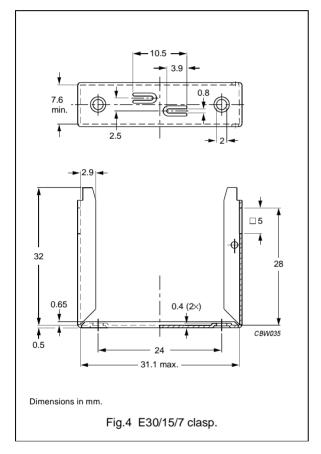
| NUMBER OF<br>NECTIONS | WINDING<br>AREA<br>(mm²) | MINIMUM<br>WINDING<br>WIDTH<br>(mm) | AVERAGE<br>LENGTH OF<br>TURN<br>(mm) | TYPE NUMBER      |
|-----------------------|--------------------------|-------------------------------------|--------------------------------------|------------------|
| 1                     | 80                       | 17.1                                | 56                                   | CSH-E30/7-1S-10P |

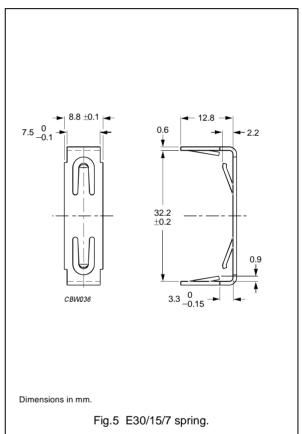
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#### **MOUNTING PARTS**

# General data and ordering information

| ITEM   | REMARKS                | FIGURE | TYPE NUMBER  |
|--------|------------------------|--------|--------------|
| Clasp  | CuZn alloy, Ni plated  | 4      | CLA-E30/15/7 |
| Spring | stainless steel (CrNi) | 5      | SPR-E30/15/7 |





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#### **DATA SHEET STATUS DEFINITIONS**

| DATA SHEET<br>STATUS      | PRODUCT<br>STATUS | DEFINITIONS  |
|---------------------------|-------------------|--|
| Preliminary specification | Development       | This data sheet contains preliminary data. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.     |
| Product specification     | Production        | This data sheet contains final specifications. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product. |

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#### **PRODUCT STATUS DEFINITIONS**

| STATUS    | INDICATION | DEFINITION   |
|-----------|------------|--|
| Prototype | prot       | These are products that have been made as development samples for the purposes of technical evaluation only. The data for these types is provisional and is subject to change. |
| Design-in | des        | These products are recommended for new designs.  |
| Preferred |            | These products are recommended for use in current designs and are available via our sales channels.  |
| Support   | sup        | These products are <b>not</b> recommended for new designs and may not be available through all of our sales channels. Customers are advised to check for availability.         |