

## 1.8cm (0.7 Type) Black-and-White LCD Panel

### Description

The LCX034ALT is a 1.8cm diagonal active matrix TFT-LCD panel addressed by polycrystalline silicon super thin film transistors with a built-in peripheral driving circuit. Use of three LCX034ALT panels provides a full-color representation. The striped arrangement suitable for data projectors is capable of displaying fine text and vertical lines.

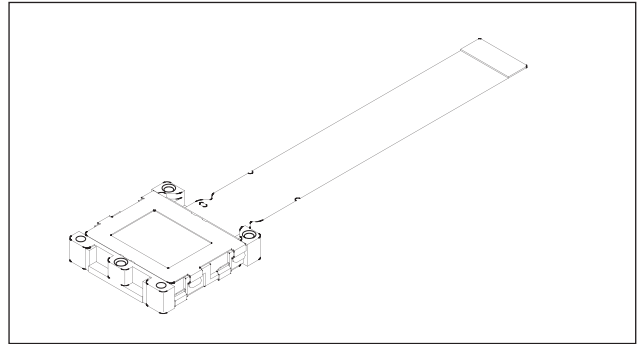
The adoption of DMS\*1 structure and high light resistance structure realizes a high luminance screen. And cross talk free circuit and ghost free circuit contribute to high picture quality.

This panel has a polysilicon TFT high-speed scanner and built-in function to display images up/down and/or right/left inverse. The built-in 5V interface circuit leads to lower voltage of timing and control signals.

The panel contains an active area variable circuit which supports SVGA/VGA/PC98\*2 data signals by changing the active area according to the type of input signal. In addition, double-speed processed NTSC/PAL can also be supported.

\*1 Dual Metal Shield

\*2 "PC98" is a trademark of NEC Corporation.



### Features

- Number of active dots: 485,000 (0.7 Type, 1.8cm in diagonal)
- Accepts the computer requirements of SVGA (804 × 604), VGA (644 × 484) and PC98 (644 × 404) platforms
- Supports NTSC (644 × 484) and PAL (762 × 572) by processing the video signal at double speed
- High optical transmittance: 13% (typ.)
- Built-in cross talk free circuit and ghost free circuit
- High contrast ratio with normally white mode
- Built-in H and V drivers (built-in input level conversion circuit, 5V driving possible)
- Up/down and/or right/left inverse display function
- Dust-proof glass used

### Element Structure

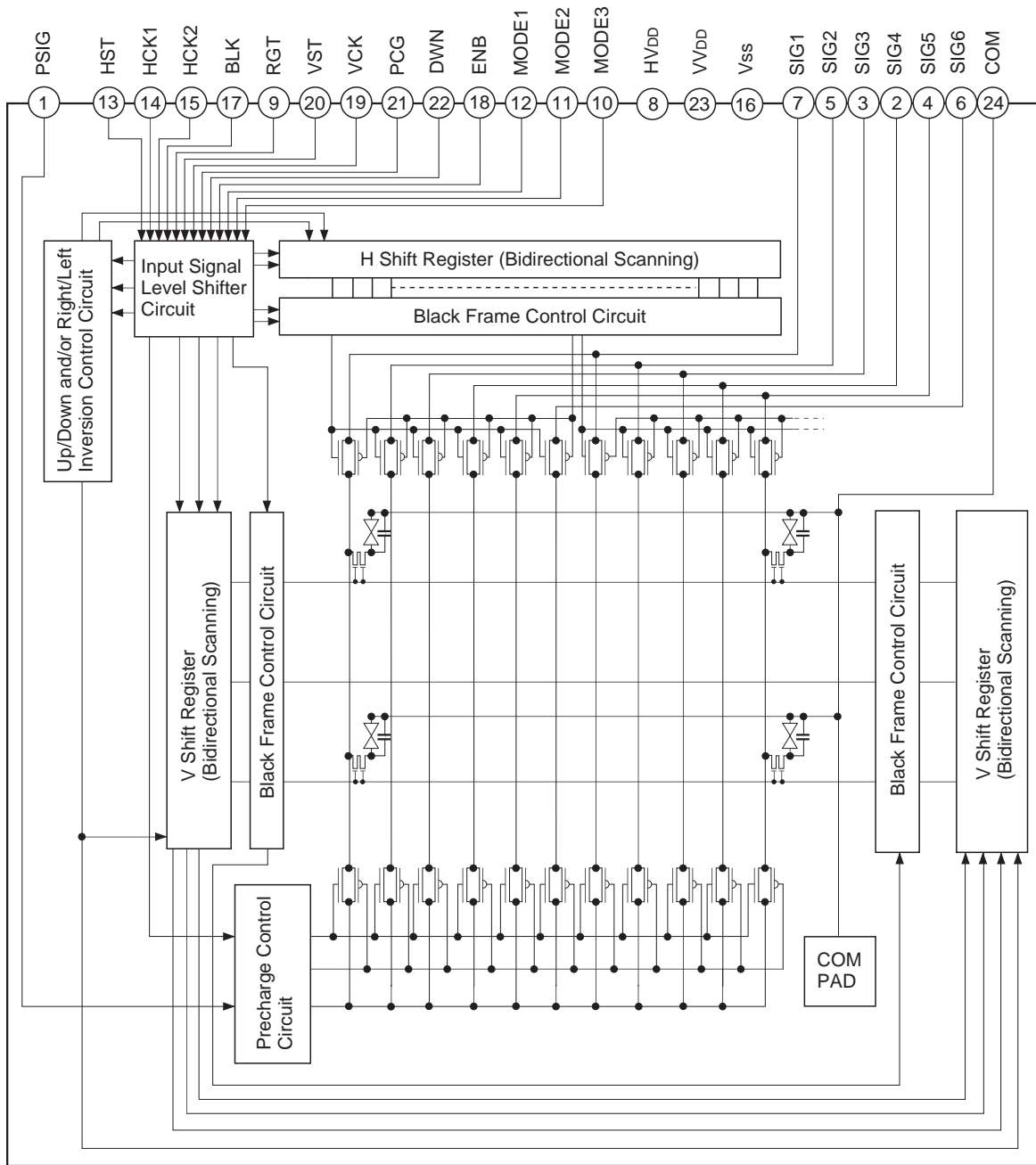
- Dots: 804 (H) × 604 (V) = 485,616
- Built-in peripheral driver using polycrystalline silicon super thin film transistors

### Applications

- Liquid crystal data projectors
- Liquid crystal projectors, etc.

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Block Diagram



**Absolute Maximum Ratings** ( $V_{SS} = 0V$ )

• H driver supply voltage	HV <sub>DD</sub>	-1.0 to +20	V
• V driver supply voltage	VV <sub>DD</sub>	-1.0 to +20	V
• Common pad voltage	COM	-1.0 to +17	V
• H shift register input pin voltage	HST, HCK1, HCK2, RGT	-1.0 to +17	V
• V shift register input pin voltage	VST, VCK, PCG, BLK, ENB, DWN MODE1, MODE2, MODE3	-1.0 to +17	V
• Video signal input pin voltage	SIG1, SIG2, SIG3, SIG4, SIG5, SIG6, PSIG	-1.0 to +15	V
• Operating temperature*	T <sub>opr</sub>	-10 to +70	°C
• Storage temperature	T <sub>stg</sub>	-30 to +85	°C

\* Panel temperature inside the antiodust glass

**Operating Conditions** ( $V_{SS} = 0V$ )

- Supply voltage
 

HV <sub>DD</sub>	15.5 ± 0.5V
VV <sub>DD</sub>	15.5 ± 0.5V
- Input pulse voltage (V<sub>p-p</sub> of all input pins except video signal and uniformity improvement signal input pins)
 

V <sub>in</sub>	5.0 ± 0.5V
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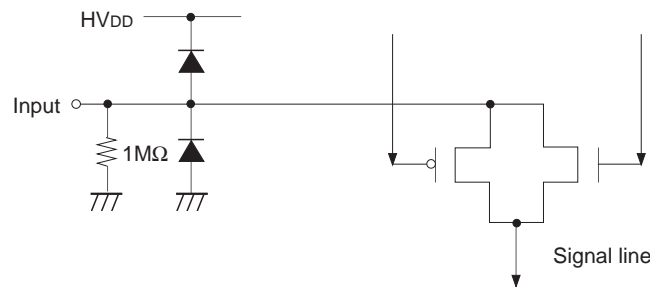
**Pin Description**

Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	PSIG	Uniformity improvement signal	13	HST	Start pulse for H shift register drive
2	SIG4	Video signal 4 to panel	14	HCK1	Clock pulse for H shift register drive
3	SIG3	Video signal 3 to panel	15	HCK2	Clock pulse for H shift register drive
4	SIG5	Video signal 5 to panel	16	V <sub>ss</sub>	GND (H, V drivers)
5	SIG2	Video signal 2 to panel	17	BLK	Black Frame display pulse
6	SIG6	Video signal 6 to panel	18	ENB	Enable pulse for gate selection
7	SIG1	Video signal 1 to panel	19	VCK	Clock pulse for V shift register drive
8	HV <sub>DD</sub>	Power supply for H driver	20	VST	Start pulse for V shift register drive
9	RGT	Drive direction pulse for H shift register (H: normal, L: reverse)	21	PCG	Improvement pulse for uniformity
10	MODE3	Display area switching 3	22	DWN	Drive direction pulse for V shift register (H: normal, L: reverse)
11	MODE2	Display area switching 2	23	VV <sub>DD</sub>	Power supply for V driver
12	MODE1	Display area switching 1	24	COM	Common voltage of panel

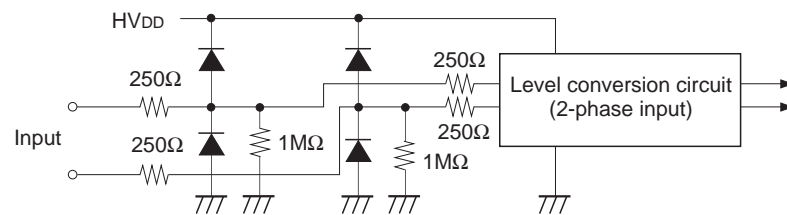
**Input Equivalent Circuit**

To prevent static charges, protective diodes are provided for each pin except the power supplies. In addition, protective resistors are added to all pins except the video signal inputs. All pins are connected to Vss with a high resistor of 1MΩ (typ.). The equivalent circuit of each input pin is shown below: (Resistance value: typ.)

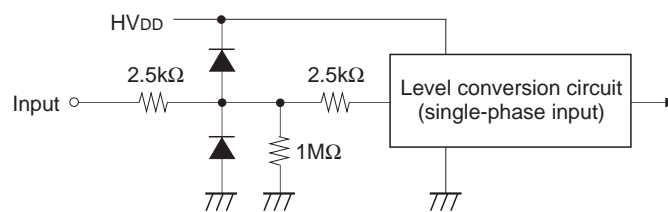
(1) SIG1, SIG2, SIG3, SIG4, SIG5, SIG6, PSIG



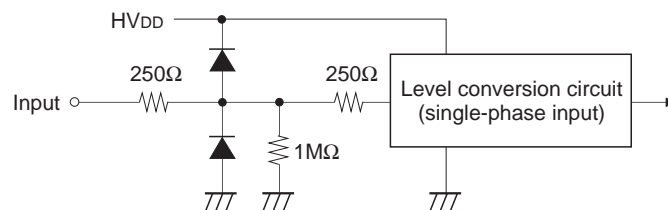
(2) HCK1, HCK2



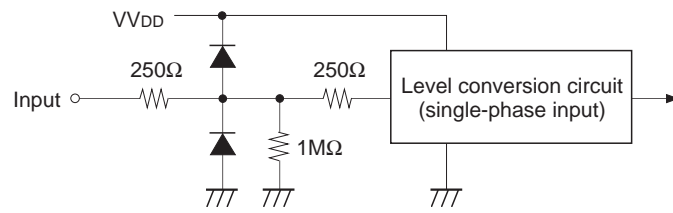
(3) RGT, MODE1, MODE2, MODE3



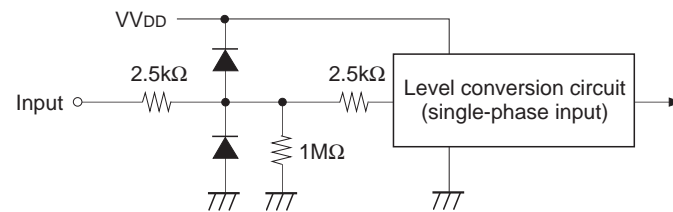
(4) HST



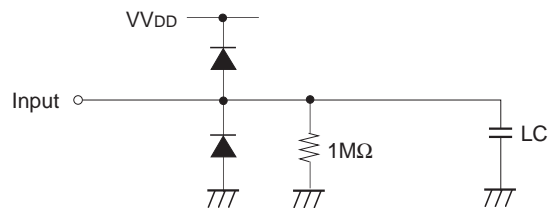
(5) PCG, VCK



(6) VST, BLK, ENB, DWN



(7) COM



**Input Signals**

**1. Input signal voltage conditions (V<sub>SS</sub> = 0V)**

Item	Symbol	Min.	Typ.	Max.	Unit	
H shift register input voltage HST, HCK1, HCK2, RGT	(Low)	VHIL	-0.5	0.0	0.4	V
	(High)	VHIH	4.5	5.0	5.5	V
V shift register input voltage MODE1, MODE2, MODE3, BLK, VST, VCK, PCG, ENB, DWN	(Low)	VVIL	-0.5	0.0	0.4	V
	(High)	VVIH	4.5	5.0	5.5	V
Video signal center voltage	VVC	6.8	7.0	7.2	V	
Video signal input range*1	Vsig	VVC - 4.5	7.0	VVC + 4.5	V	
Common voltage of panel*2	Vcom	VVC - 0.6	VVC - 0.5	VVC - 0.4	V	
Uniformity improvement signal input voltage (PSIG)*3	VpsigB	VVC ± 4.4	VVC ± 4.5	VVC ± 4.6	V	
	VpsigG	VVC ± 1.8	VVC ± 1.9	VVC ± 2.0		

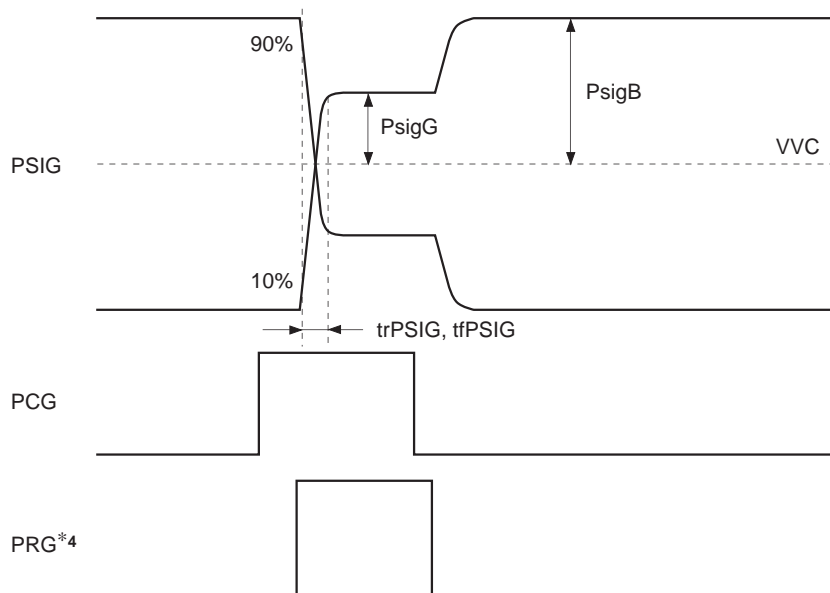
\*1 Input video signal shall be symmetrical to VVC.

\*2 The typical value of the common pad voltage may lower its suitable voltage according to the set construction to use. In this case, use the voltage of which has maximum contrast as typical value. When the typical value is lowered, the maximum and minimum values may lower.

\*3 Input a uniformity improvement signal PSIG in the same polarity with video signals VSIG1 to VSIG6 and which is symmetrical to VVC. PSIG wave form is 2 steps like below, in the upper chart, lower shows signal level of the 1st step, upper shows signal level of the 2nd step. Also, the rising and falling of PSIG are synchronized with the rising of PRG pulse, and the rise time trPSIG and fall time tfPSIG are suppressed within 450ns (as shown in a diagram below).

The optimum input voltage of PSIG may be changed according as drive conditions of the drive side.

**Input waveform of uniformity improvement signal PSIG**



\*4 PRG shows the time of the 1st step of PSIG signal, and it is not input to the panel.

**Level Conversion Circuit**

The LCX034ALT has a built-in level conversion circuit in the clock input unit on the panel. The input signal level increases to HV<sub>DD</sub> or VV<sub>DD</sub>. The V<sub>CC</sub> of external ICs are applicable to 5 ± 0.5V.

## 2. Clock timing conditions (Ta = 25°C)

(SVGA mode: fHCKn = 4.0MHz, fVCK = 24.0kHz)

	Item	Symbol	Min.	Typ.	Max.	Unit
HST	Hst rise time	trHst	—	—	30	ns
	Hst fall time	tfHst	—	—	30	
	Hst data set-up time	tdHst	50	60	70	
	Hst data hold time	thHst	50	60	70	
HCK	Hckn rise time* <sup>5</sup>	trHckn	—	—	30	ns
	Hckn fall time* <sup>5</sup>	tfHckn	—	—	30	
	Hck1 fall to Hck2 rise time	to1Hck	-15	0	15	
	Hck1 rise to Hck2 fall time	to2Hck	-15	0	15	
VST	Vst rise time	trVst	—	—	100	μs
	Vst fall time	tfVst	—	—	100	
	Vst data set-up time	tdVst	5	10	15	
	Vst data hold time	thVst	5	10	15	
VCK	Vck rise time	trVck	—	—	100	μs
	Vck fall time	tfVck	—	—	100	
ENB	Enb rise time	trEnb	—	—	100	μs
	Enb fall time	tfEnb	—	—	100	
	Vck rise/fall to Enb rise time	toEnb	300	500	—	
	Horizontal video period completed to Enb fall time	tdEnb	900	1000	—	
	Enb fall to Pcg rise time	toPcg	630	700	—	
PCG	Pcg rise time	trPcg	—	—	30	ns
	Pcg fall time	tfPcg	—	—	30	
	Pcg rise to Prg rise time	toPrgr	300	500	—	
	Pcg rise to Prg rise time	toPrgf	200	250	—	
	Prg rise to Pcg fall time	toPcg	1050	1100	—	
	Pcg fall to horizontal video period start time	toVideo	300	350	—	
	Pcg pulse width	twPcg	1350	1600	—	
PRG	Prg rise to Vck rise/fall time	toVck	0	1000	—	
BLK* <sup>6</sup>	Blk rise time	trBlk	—	—	100	μs
	Blk fall time	tfBlk	—	—	100	
	Blk fall to Vst rise time	toVst	32	—	—	

\*<sup>5</sup> Hckn means Hck1 and Hck2.\*<sup>6</sup> Blk is set to positive polarity pulse for other than SVGA mode ; Low level for SVGA mode.

<Horizontal Shift Register Driving Waveform>

Item		Symbol	Waveform	Conditions
HST	Hst rise time	trHst		<ul style="list-style-type: none"> <li>• Hckn*5</li> <li>duty cycle 50%</li> <li>to1Hck = 0ns</li> <li>to2Hck = 0ns</li> </ul>
	Hst fall time	tfHst		
	Hst data set-up time	tdHst		<ul style="list-style-type: none"> <li>• Hckn*5</li> <li>duty cycle 50%</li> <li>to1Hck = 0ns</li> <li>to2Hck = 0ns</li> </ul>
	Hst data hold time	thHst		
HCK	Hckn rise time*3	trHckn		<ul style="list-style-type: none"> <li>• Hckn*5</li> <li>duty cycle 50%</li> <li>to1Hck = 0ns</li> <li>to2Hck = 0ns</li> </ul>
	Hckn fall time*3	tfHckn		
	Hck1 fall to Hck2 rise time	to1Hck		
	Hck1 rise to Hck2 fall time	to2Hck		

\*7 Definitions: The right-pointing arrow (  $\bullet \rightarrow$  ) means +.

The left-pointing arrow (  $\leftarrow \bullet$  ) means -.

The black dot at an arrow (  $\bullet$  ) indicates the start of measurement.



<Vertical Shift Register Driving Waveform>

Item		Symbol	Waveform	Conditions
VST	Vst rise time	trVst		
	Vst fall time	tfVst		
	Vst data set-up time	tdVst		
	Vst data hold time	thVst		
VCK	Vck rise time	trVck		
	Vck fall time	tfVck		
ENB	Enb rise time	trEnb		
	Enb fall time	tfEnb		
	Vck rise/fall to Enb rise time	toEnb		
	Horizontal video period completed to Enb fall time	tdEnb		
Enb fall to Pcg rise time	toPcg			

Item		Symbol	Waveform	Conditions
PCG* <sup>8</sup>	Pcg rise time	trPcg		
	Pcg fall time	tfPcg		
	Pcg rise to Prg rise time	toPrgr	<p>*7</p>	
	Pcg fall to Prg fall time	toPrgf		
	Prg rise to Pcg fall time	toPcg		
	Pcg fall to horizontal video period start time	toVideo		
	Pcg pulse width	twPcg		
PRG	Prg rise to Vck rise/fall time	toVck	<p>*7</p>	
BLK	Blk rise time	trBlk	<p>*7</p>	
	Blk fall to Vst rise time	tfBlk		
	Blk fall time	toVst		

\*<sup>8</sup> Input the pulse obtained by taking the OR of the above pulse (PCG) and BLK to the PCG input pin.

**Electrical Characteristics** (Ta = 25°C, HV<sub>DD</sub> = 15.5V, VV<sub>DD</sub> = 15.5V)**1. Horizontal drivers**

Item	Symbol	Min.	Typ.	Max.	Unit	Condition	
Input pin capacitance	HCKn	CHckn	—	7	12	pF	
	HST	CHst	—	7	12	pF	
Input pin current	HCK1		-500	-250	—	μA	HCK1 = GND
	HCK2		-1000	-300	—	μA	HCK2 = GND
	HST		-500	-150	—	μA	HST = GND
	RGT		-150	-30	—	μA	RGT = GND
Video signal input pin capacitance	Csig	—	130	200	pF		
Current consumption	IH	—	10.0	15.0	mA	HCKn: HCK1, HCK2 (4.0MHz)	

**2. Vertical drivers**

Item	Symbol	Min.	Typ.	Max.	Unit	Condition	
Input pin capacitance	VCK	CVck	—	7	12	pF	
	VST	CVst	—	7	12	pF	
Input pin current	VCK		-1000	-150	—	μA	VCK = GND
PCG, VST, ENB, DWN, BLK, MODE1, MODE2, MODE3			-150	-30	—	μA	PCG, VST, ENB, DWN, BLK, MODE1, MODE2, MODE3 = GND
Current consumption	IV	—	3.0	6.0	mA	VCK: (24.0kHz)	

**3. Total power consumption of the panel**

Item	Symbol	Min.	Typ.	Max.	Unit
Total power consumption of the panel	PWR	—	200	300	mW

**4. Pin input resistance**

Item	Symbol	Min.	Typ.	Max.	Unit
Pin – Vss input resistance	Rpin	0.4	1	—	MΩ

**5. Uniformity improvement signal**

Item	Symbol	Min.	Typ.	Max.	Unit
Input pin capacitance for uniformity improvement signal	CPSIGo	—	8	12	nF

Electro-optical Characteristics

(SVGA mode)

Item		Symbol	Measurement method	Min.	Typ.	Max.	Unit	
Contrast ratio		25°C	CR	1	120	150	—	
Optical transmittance		25°C	T	2	11	13	—	
V-T characteristics	V <sub>90</sub>	25°C	RV <sub>90-25</sub>	3	1.0	1.3	1.7	V
			GV <sub>90-25</sub>		1.1	1.5	1.9	
			BV <sub>90-25</sub>		1.2	1.6	2.0	
		60°C	RV <sub>90-60</sub>		1.0	1.3	1.6	
			GV <sub>90-60</sub>		1.0	1.4	1.7	
			BV <sub>90-60</sub>		1.1	1.5	1.9	
	V <sub>50</sub>	25°C	RV <sub>50-25</sub>		1.4	1.7	2.0	
			GV <sub>50-25</sub>		1.5	1.8	2.1	
			BV <sub>50-25</sub>		1.6	1.9	2.2	
		60°C	RV <sub>50-60</sub>		1.4	1.6	1.9	
			GV <sub>50-60</sub>		1.4	1.7	2.0	
			BV <sub>50-60</sub>		1.5	1.8	2.1	
	V <sub>10</sub>	25°C	RV <sub>10-25</sub>		1.9	2.2	2.5	
			GV <sub>10-25</sub>		2.0	2.3	2.6	
			BV <sub>10-25</sub>		2.1	2.4	2.7	
		60°C	RV <sub>10-60</sub>		1.9	2.1	2.4	
			GV <sub>10-60</sub>		1.9	2.2	2.5	
			BV <sub>10-60</sub>		1.9	2.3	2.6	
Response time	ON time	0°C	ton0	4	—	30	80	ms
		25°C	ton25		—	12	40	
	OFF time	0°C	toff0		—	100	200	
		25°C	toff25		—	30	70	
Flicker		60°C	F	5	—	-65	-40	dB
Image retention time		25°C	YT60	6	—	—	0	s
Cross talk		25°C	CTK	7	—	—	5	%

Reflection Preventive Processing

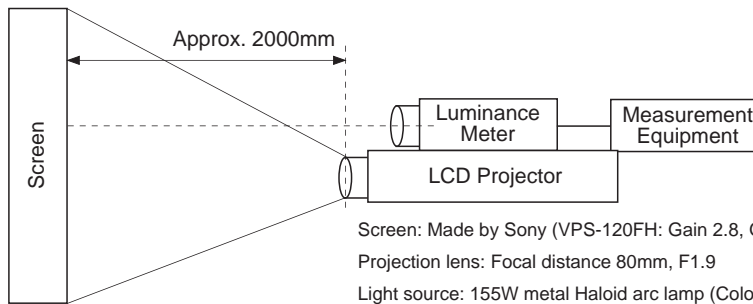
When a retardation film which rotates the polarization axis is used to adjust to the polarization direction of a polarization screen or prism, use a retardation film with reflection preventive processing on the surface. This prevents characteristic deterioration caused by luminous reflection.

<Electro-optical Characteristics Measurement>

Basic measurement conditions

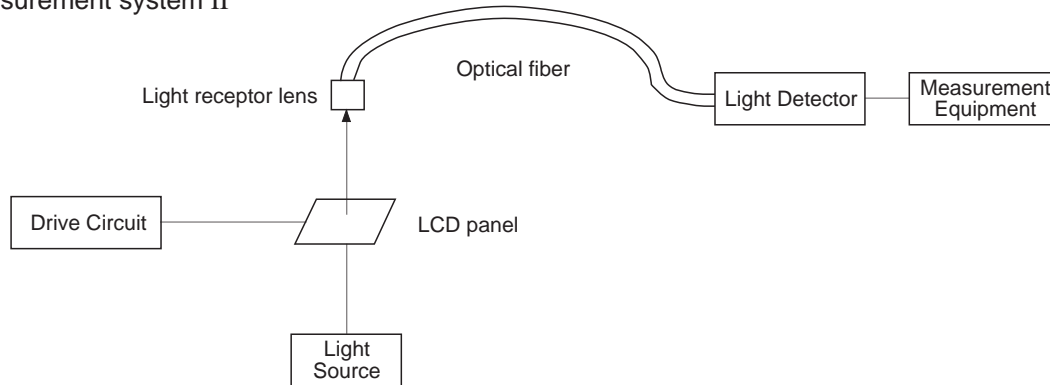
- (1) Driving voltage  
 $HV_{DD} = 15.5V, VV_{DD} = 15.5V$   
 $VVC = 7.0V, Vcom = 6.5V$
- (2) Measurement temperature  
 25°C unless otherwise specified.
- (3) Measurement point  
 One point in the center of the screen unless otherwise specified.
- (4) Measurement systems  
 Two types of measurement systems are used as shown below.
- (5) Video input signal voltage (Vsig)  
 $Vsig = 7.0 \pm V_{AC} [V]$  ( $V_{AC} = \text{signal amplitude}$ )

• Measurement system I



Screen: Made by Sony (VPS-120FH: Gain 2.8, Glass Beaded Type) or equivalent  
 Projection lens: Focal distance 80mm, F1.9  
 Light source: 155W metal Haloid arc lamp (Color temperature 7500K ± 500)  
 (× 24, Sensor area: 7mmφ)  
 Polarizer: Side of incidence – Nitto Denko's EG-1224DU or Polatechno's SKN-1824ZT or equivalent  
 Side of output light – Polatechno's SHC-128 or equivalent

• Measurement system II



1. Contrast Ratio

Contrast Ratio (CR) is given by the following formula (1).

$$CR = \frac{L(\text{White})}{L(\text{Black})} \dots (1)$$

L (White): Surface luminance of the center of the screen at the input signal amplitude  $V_{AC} = 0.5V$ .

L (Black): Surface luminance of the center of the screen at  $V_{AC} = 4.5V$ .

Both luminosities are measured by System I.

**2. Optical Transmittance**

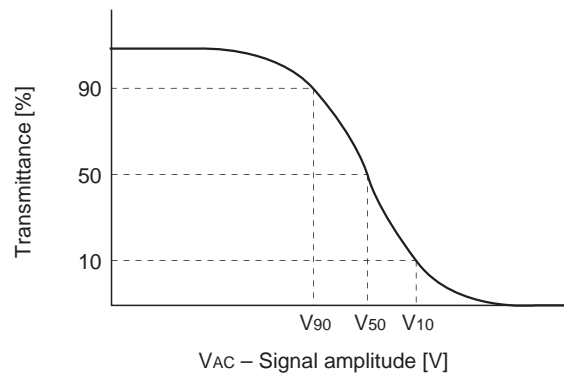
Optical Transmittance (T) is given by the following formula (2).

$$T = \frac{\text{White luminance}}{\text{Luminance of light source}} \times 100 [\%] \dots (2)$$

"White luminance" means the maximum luminance on the screen at the input signal amplitude  $V_{AC} = 0.5V$  on Measurement System I.

**3. V-T Characteristics**

V-T characteristics, or the relationship between signal amplitude and the transmittance of the panels, are measured by System II by inputting the same signal amplitude  $V_{AC}$  to each input pin.  $V_{90}$ ,  $V_{50}$ , and  $V_{10}$  correspond to the voltages which define 90%, 50%, and 10% of transmittance respectively.



**4. Response Time**

Response time  $t_{on}$  and  $t_{off}$  are defined by formulas (5) and (6) respectively.

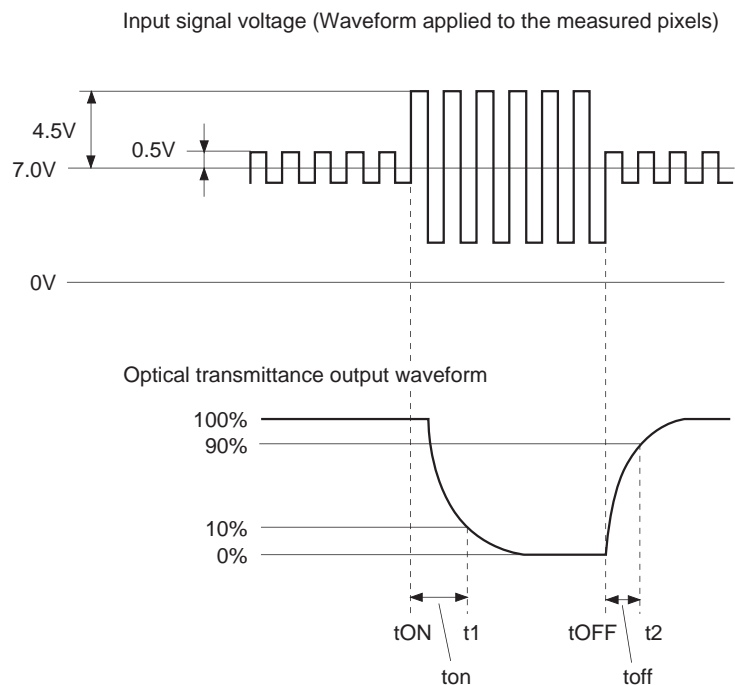
$$t_{on} = t1 - t_{ON} \dots(5)$$

$$t_{off} = t2 - t_{OFF} \dots(6)$$

$t1$ : time which gives 10% transmittance of the panel.

$t2$ : time which gives 90% transmittance of the panel.

The relationships between  $t1$ ,  $t2$ ,  $t_{ON}$  and  $t_{OFF}$  are shown in the right figure.



**5. Flicker**

Flicker (F) is given by formula (7). DC and AC (SVGA/VGA/PC98/NTSC: 30Hz, rms, PAL: 25Hz, rms) components of the panel output signal for gray raster\* mode are measured by a DC voltmeter and a spectrum analyzer in System II.

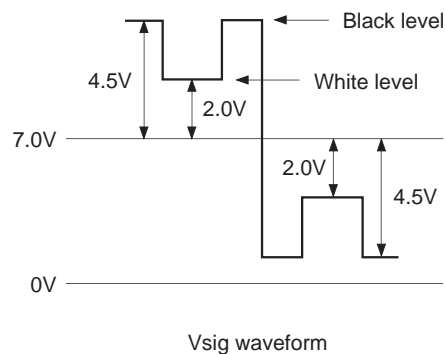
$$F [dB] = 20 \log \left\{ \frac{\text{AC component}}{\text{DC component}} \right\} \dots(7)$$

\* Each input signal voltage for gray raster mode is given by  $V_{sig} = 7.0 \pm V_{50}$  [V] where:  $V_{50}$  is the signal amplitude which gives 50% of transmittance in V-T characteristics.

**6. Image Retention Time**

Apply the monoscope signal to the LCD panel for 60 minutes and then change this signal to the gray scale of  $V_{sig} = 7.0 \pm V_{AC}$  ( $V_{AC}$ : 3 to 4V). Judging by sight at the  $V_{AC}$  that holds the maximum image retention, measure the time till the residual image becomes indistinct.

\* Monoscope signal conditions:  
 $V_{sig} = 7.0 \pm 4.5$  or  $\pm 2.0$  [V]  
 (shown in the right figure)  
 $V_{com} = 6.6V$



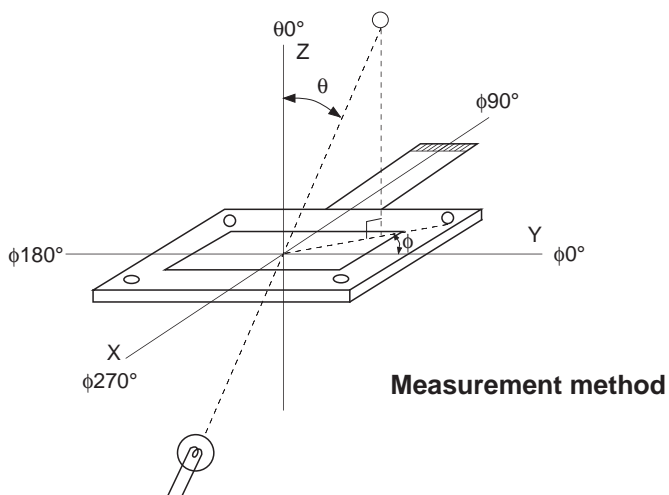
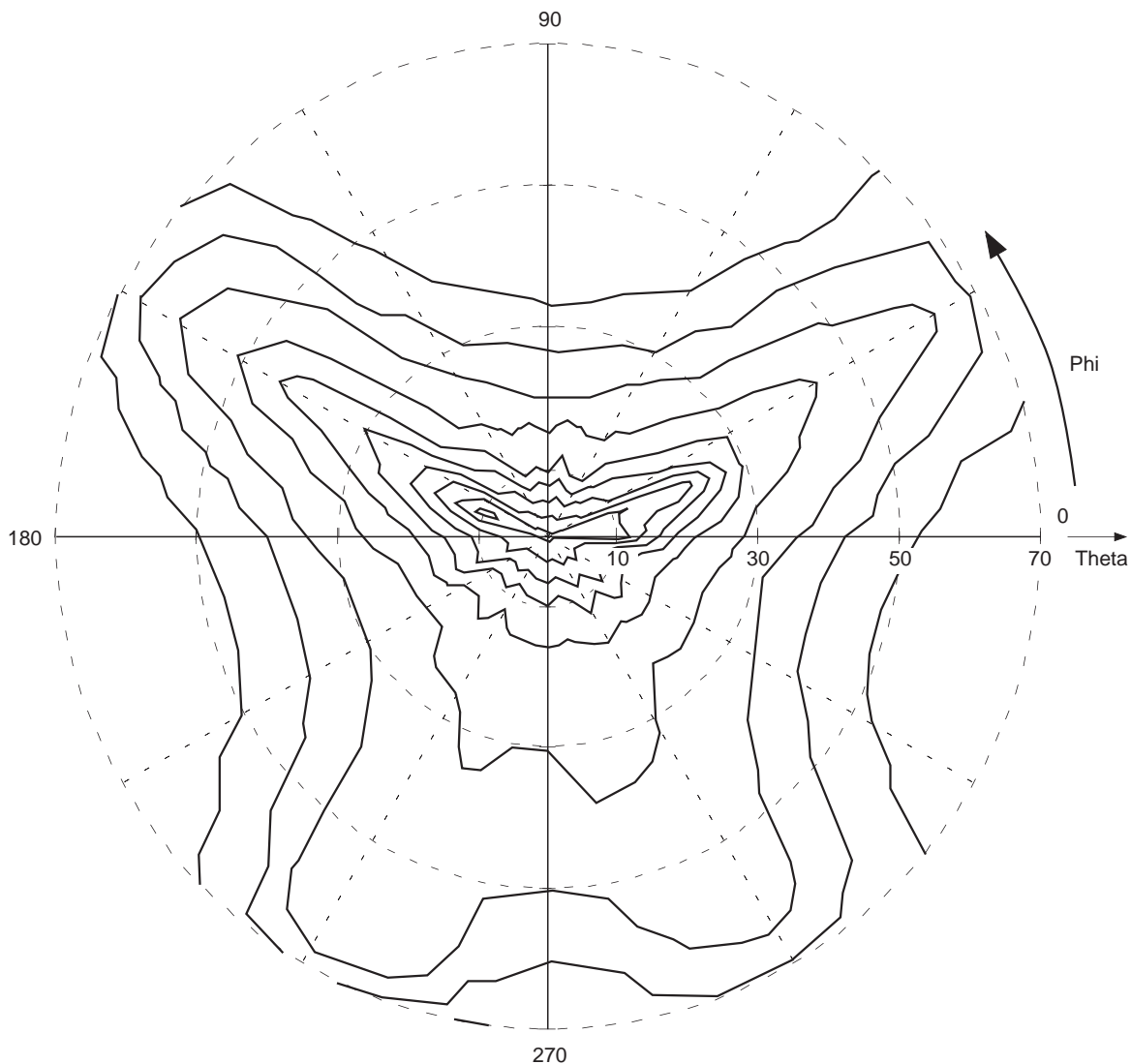
**7. Cross Talk**

Cross talk is determined by the luminance differences between adjacent areas represented by  $W_i'$  and  $W_i$  ( $i = 1$  to 4) around a black window ( $V_{sig} = 4.5$  V/1V).



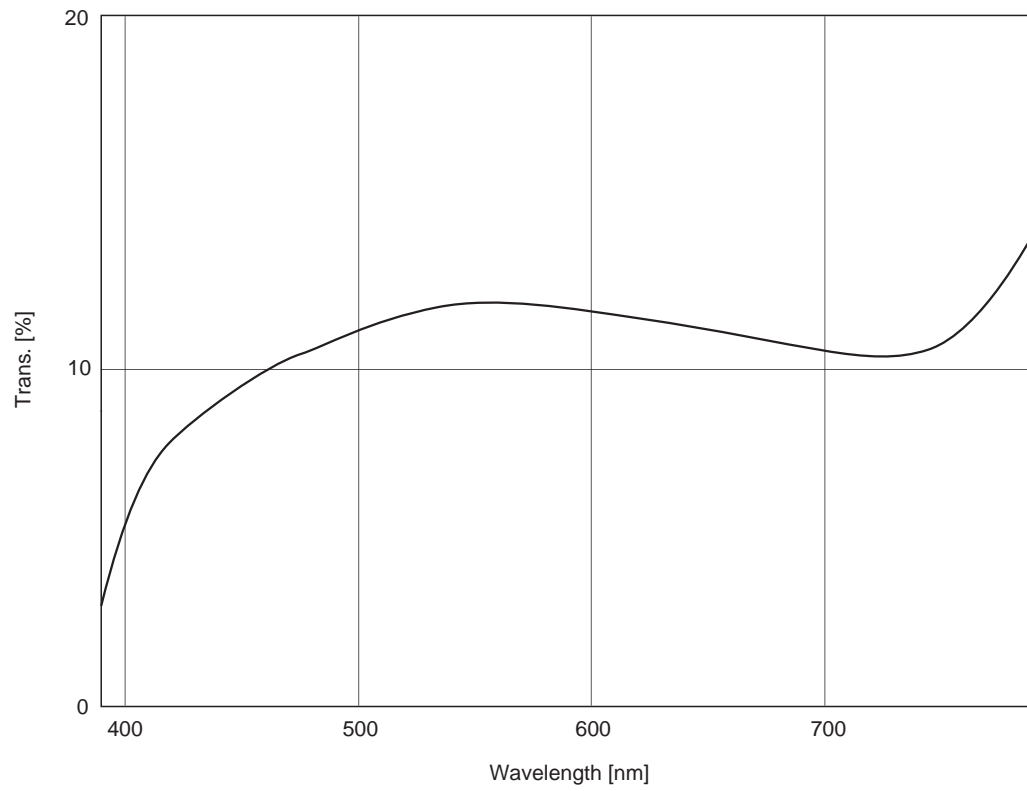
$$\text{Cross talk value CTK} = \left| \frac{W_i' - W_i}{W_i} \right| \times 100 [\%]$$

Viewing angle characteristics (Reference Value)





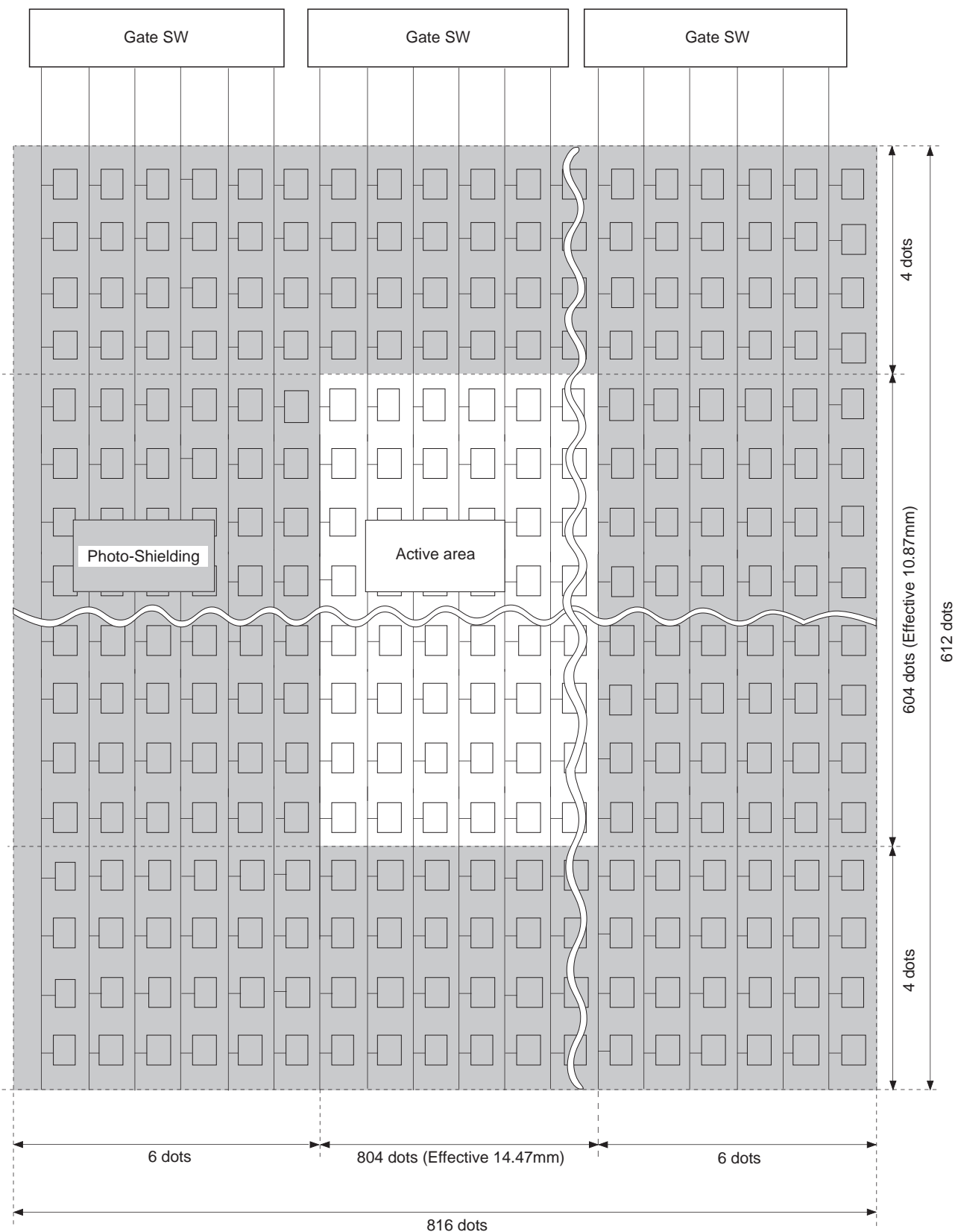
Optical transmittance of LCD panel (Reference Value)



Measurement method: Measurement system II

1. Dot Arrangement

The dots are arranged in a stripe. The shaded area is used for the dark border around the display.



## 2. LCD Panel Operations

### [Description of basic operations]

- A vertical driver, which consists of vertical shift registers, enable-gates and buffers, applies a selected pulse to every 604 gate lines sequentially in a single horizontal scanning period. (in SVGA mode)
- A horizontal driver, which consists of horizontal shift registers, gates and CMOS sample-and-hold circuits, applies selected pulses to every 804 signal electrodes sequentially in a single horizontal scanning period. These pulses are used to supply the sampled video signal to the row signal lines.
- Vertical and horizontal shift registers address one pixel, and then Thin Film Transistors (TFTs; two TFTs) turn on to apply a video signal to the dot. The same procedures lead to the entire 604 × 804 dots to display a picture in a single vertical scanning period.
- The data and video signals shall be input with the 1H-inverted system.

### [Description of operating mode]

This LCD panel can change the active area by displaying a black frame to support various computer or video signals. The active area is switched by MODE1, 2 and 3. However, the center of the screen is not changed. The active area setting modes are shown below.

MODE1	MODE2	MODE3	Display mode
L	L	H	SVGA 804 × 604
L	H	L	PAL 762 × 572
L	H	H	VGA/NTSC 644 × 484
H	L	L	PC98 644 × 404

This LCD panel has the following functions to easily apply to various uses, as well as various broadcasting systems.

- Right/left inverse mode
- Up/down inverse mode

These modes are controlled by two signals (RGT and DWN). The right/left and/or up/down setting modes are shown below.

RGT	Mode
H	Right scan
L	Left scan

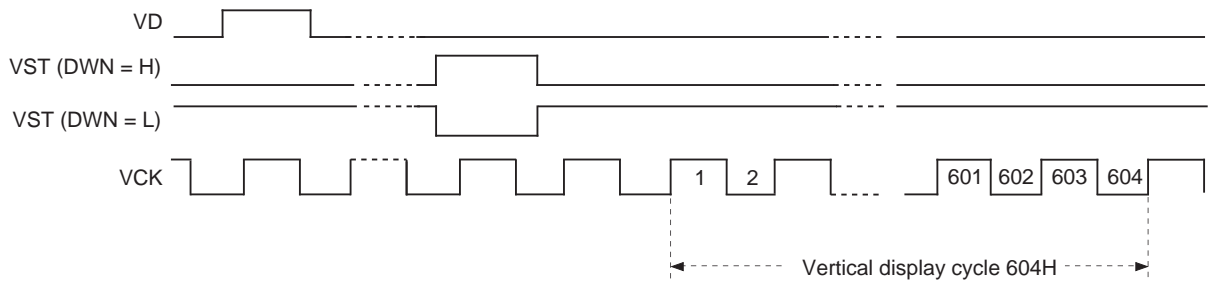
DWN	Mode
H	Down scan
L	Up scan

Right/left and/or up/down mean the direction when the Pin 1 marking is located at the right side with the pin block upside.

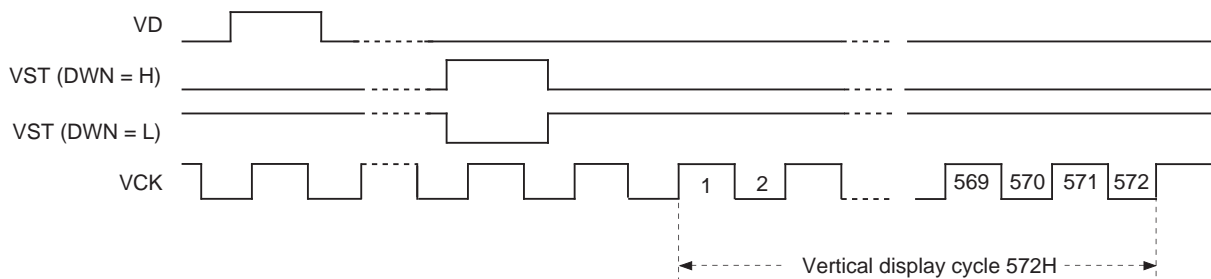
To locate the active area in the center of the panel in each mode, polarity of the start pulse and clock phase for both the H and V systems must be varied. The phase relationship between the start pulse and the clock for each mode is shown on the following pages.

(1) Vertical direction display cycle

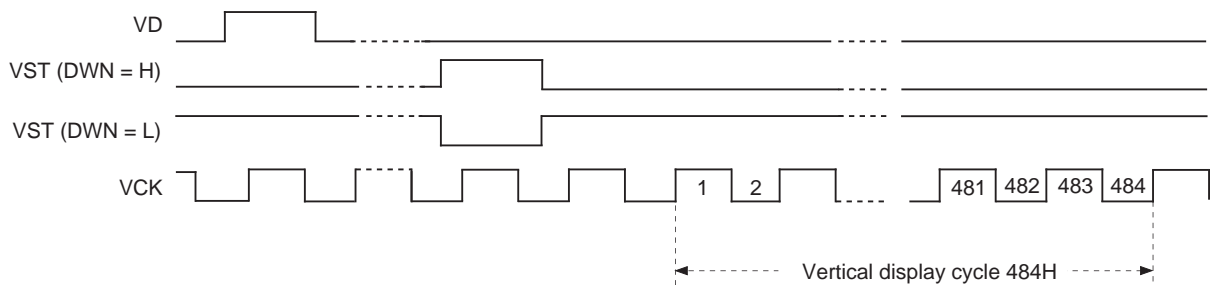
(1.1) SVGA



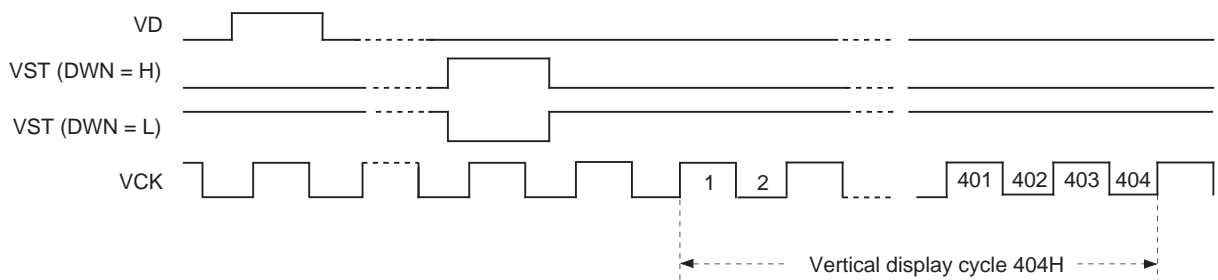
(1.2) PAL



(1.3) VGA/NTSC

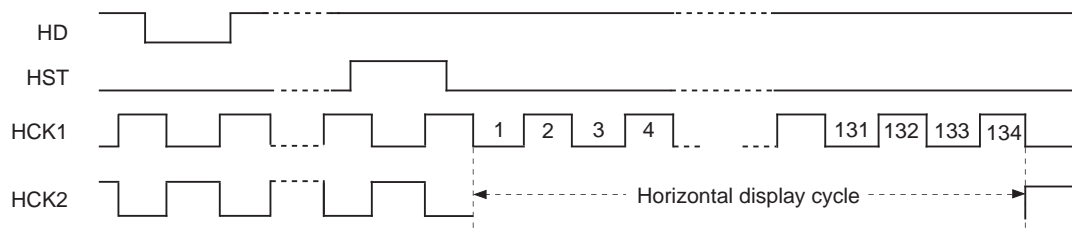


(1.4) PC98

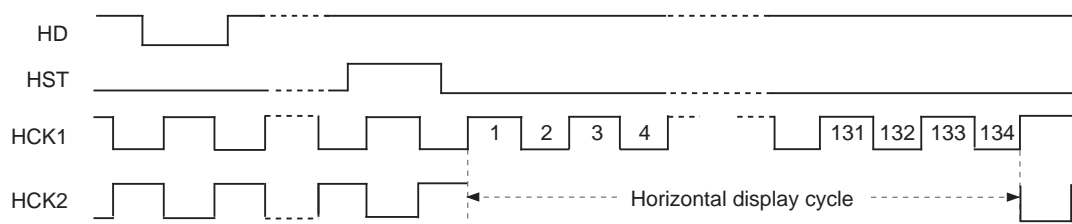


**(2) Horizontal direction display cycle**

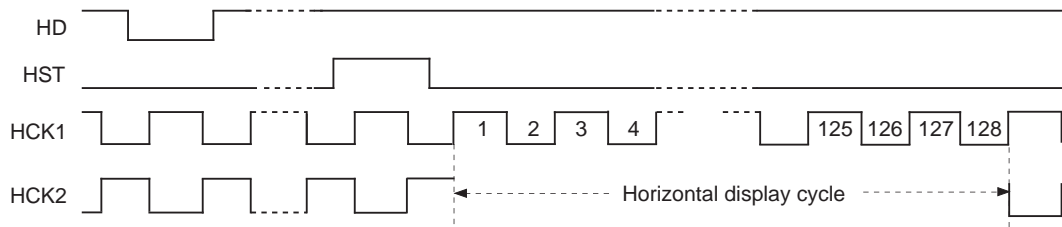
**(2.1.1) SVGA, RGT = H**



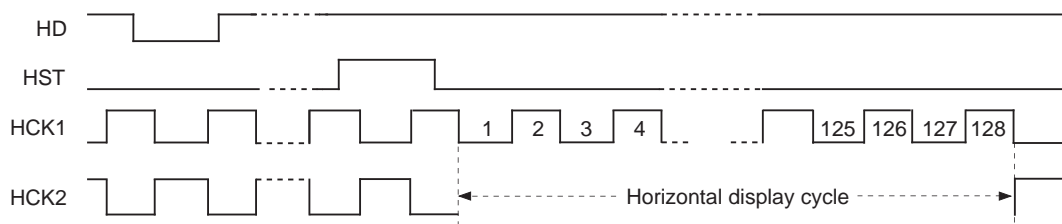
**(2.1.2) SVGA, RGT = L**



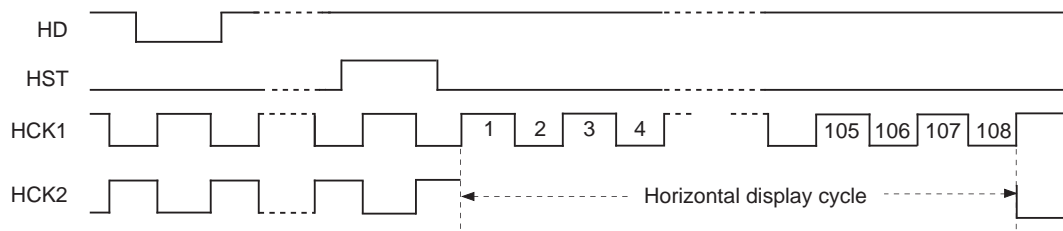
**(2.2.1) PAL, RGT = H**



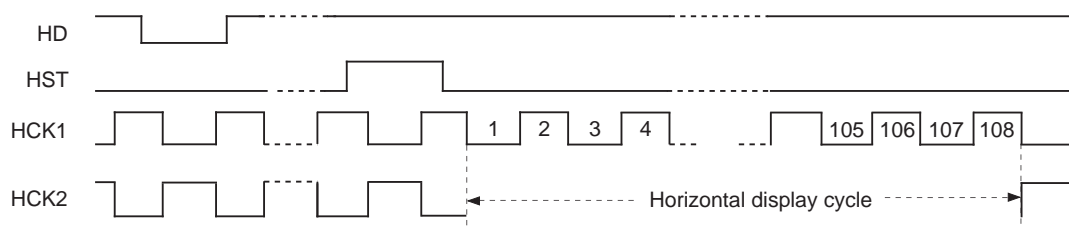
**(2.2.2) PAL, RGT = L**



(2.3.1) VGA/NTSC/PC98, RGT = H



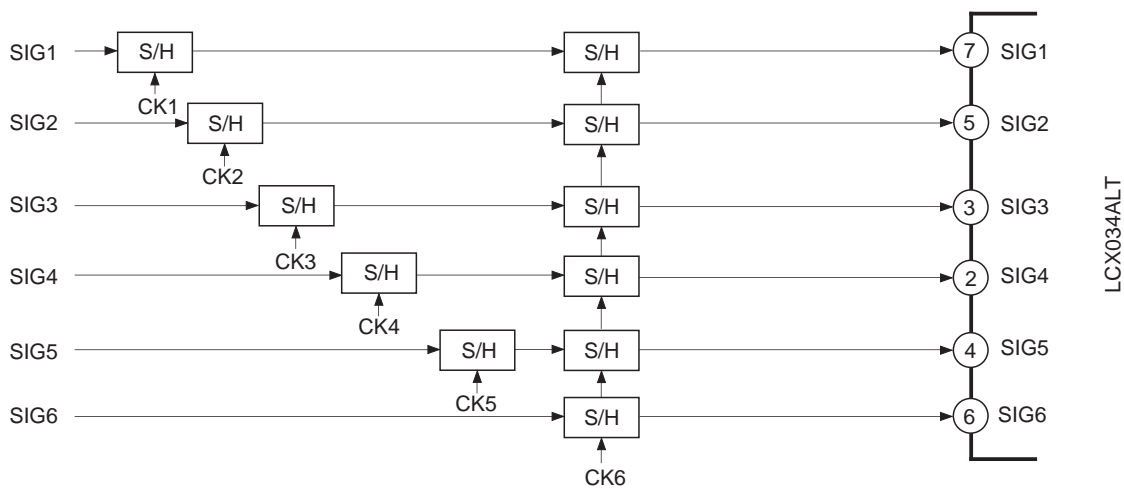
(2.3.2) VGA/NTSC/PC98, RGT = L



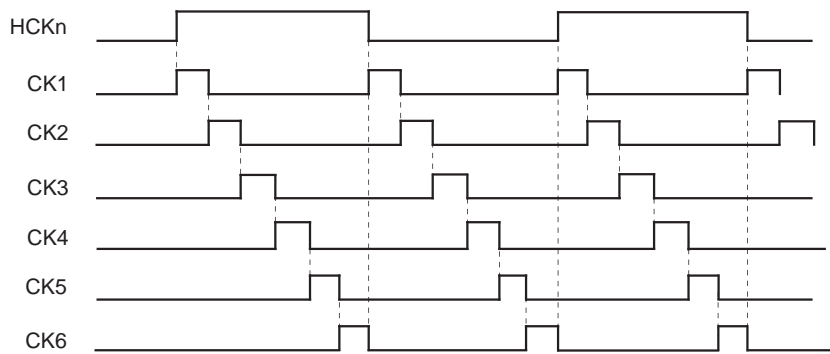
**3. 6-dot Simultaneous Sampling**

The horizontal shift register samples signals SIG1 to SIG6 simultaneously. This requires phase matching between signals SIG1 to SIG6 to prevent the horizontal resolution from deteriorating. Thus, phase matching between each signal is required using an external signal delaying circuit before applying the video signal to the LCD panel.

The block diagram of the delaying procedure using the sample-and-hold method is as follows. The following phase relationship diagram indicates the phase setting for right scan (RGT = High level). For left scan (RGT = Low level), the phase settings for signals SIG1 to SIG6 are exactly reversed.

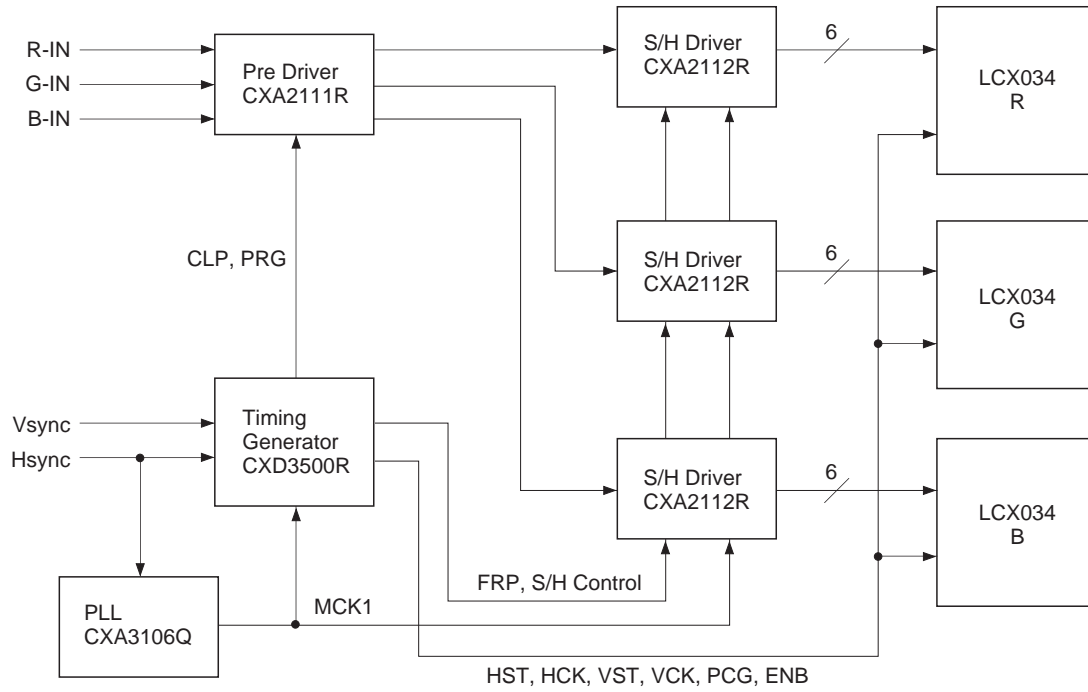


**<Phase relationship of delaying sample-and-hold pulses> (right scan)**



**Display System Block Diagram**

An example of display system is shown below.





## Notes on Handling

### (1) Static charge prevention

Be sure to take the following protective measures. TFT-LCD panels are easily damaged by static charges.

- a) Use non-chargeable gloves, or simply use bare hands.
- b) Use an earth-band when handling.
- c) Do not touch any electrodes of a panel.
- d) Wear non-chargeable clothes and conductive shoes.
- e) Install conductive mats on the working floor and working table.
- f) Keep panels away from any charged materials.
- g) Use ionized air to discharge the panels.

### (2) Protection from dust and dirt

- a) Operate in a clean environment.
- b) When delivered, the panel surface (glass panel) is covered by a protective sheet. Peel off the protective sheet carefully so as not to damage the glass panel.
- c) Do not touch the glass panel surface. The surface is easily scratched. When cleaning, use a clean-room wiper with isopropyl alcohol. Be careful not to leave a stain on the surface.
- d) Use ionized air to blow dust off the glass panel.

### (3) Light resistance

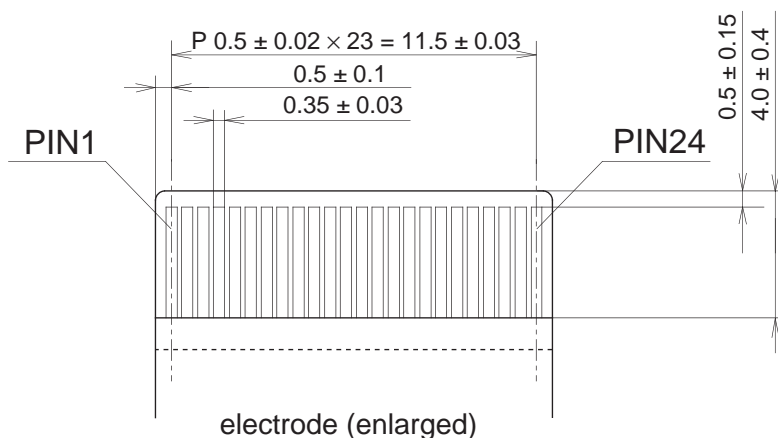
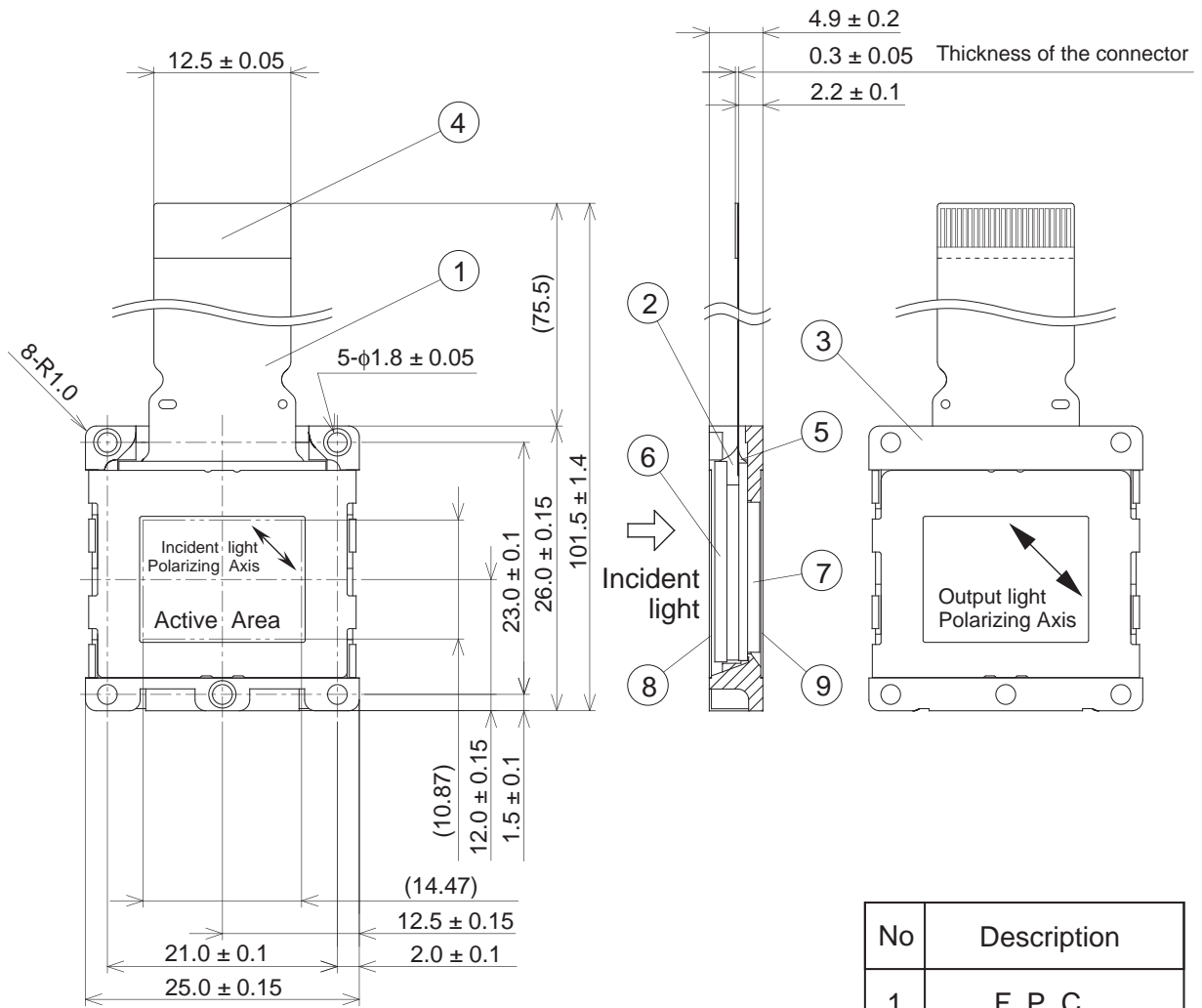
Orientation film and organic matter such as liquid crystal used inside of the LCD panel deteriorate by the light chemical reaction. As a result, its indication characteristic may irreversibly change. The progress of its chemical reaction is influenced by short wavelength side's light (characteristics of UV cut filter) and temperature when quantity of light is constant. To control its progress, attach suitable UV cut filter between light source and LCD panel. (Sharp characteristic's filter of  $\lambda > 425\text{nm}$  is recommended.) Also, use suitable IR cut filter to lower the temperature of LCD panel and cool the panel carefully.

### (4) Other handling precautions

- a) Do not twist or bend the flexible PC board especially at the connecting region because the board is easily deformed.
- b) Do not drop the panel.
- c) Do not twist or bend the panel or panel frame.
- d) Keep the panel away from heat sources.
- e) Do not dampen the panel with water or other solvents.
- f) Avoid storing or using the panel at a high temperature or high humidity, which may result in panel damages.
- g) Minimum radius of bending curvature for a flexible substrate must be 1mm.
- h) Torque required to tighten screws on a panel must be  $0.098\text{N} \cdot \text{m}$  (measurement screw : JCIS Type 1, M1.7 flat head screw) or less.
- i) Do not pressure the portion other than mounting hole (cover).

Package Outline

Unit: mm



The rotation angle of the active area relative to H and V is  $\pm 1^\circ$ .

No	Description
1	F P C
2	Molding material
3	Outside frame
4	Reinforcing board
5	Reinforcing material
6	Glass 1
7	Glass 2
8	Cover 1
9	Cover 2

weight 5.6g