

**VI TELEFILTER****Filter Specification****TFH 44 C 1/5****Measurement condition**

Ambient temperature: 25 °C  
 Input power level: 10 dBm  
 Terminating impedances  
     for input: 50 Ω || 0 pF  
     for output: 50 Ω || 0 pF

**Characteristics****Remark:**

Reference level for the relative attenuation  $a_{rel}$  of the TFH 44C is the insertion loss. The insertion loss  $a_e$  is defined as the insertion loss at the nominal frequency  $f_N$ . The centre frequency  $f_C$  is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss  $a_e$ . The temperature coefficient of frequency  $Tc_f$  is valid for both the reference frequency  $f_C$  and the frequency response of the filter on the operating temperature.

<b>D a t a</b>		<b>typ. value</b>	<b>tolerance/limit</b>
<b>Insertion loss</b> (Reference level)	$a_e$	22,6 dB	max. 24,0 dB
<b>Nominal frequency</b>	$f_N$	-	44,0 MHz
<b>Centre frequency</b>	$f_C$	44,0 MHz	-
<b>Passband</b>	PB		$f_N \pm 2,8$ MHz
<b>Passband variation</b>	p-p	0,45 dB	0,60 dB
<b>3 dB bandwidth</b>	BW	8,11 MHz	min. 8,00 MHz
<b>Relative attenuation</b>	$a_{rel}$		
	$f_N \pm 4,00$ MHz		max. 3 dB
	$f_N \pm 4,80$ MHz ..... $f_N \pm 15$ MHz	42 dB	min. 40 dB
<b>Group delay variation in PB</b>		55 ns	max. 70 ns
<b>Temperature coefficient of frequency ( <math>Tc_f</math> )</b>		-75 ppm/K	
<b>Frequency deviation of <math>f_C</math> over temperature T:</b>		$\Delta f_C(\text{Hz}) = Tc_f(\text{ppm/K}) \times (T - T_A) \times f_{CAT}(\text{MHz})$	
<b>Operating temperature</b>		25 °C	
<b>Storage temperature range</b>		- 25..... + 85 °C	

**Generated:** \_\_\_\_\_**Checked / approved:** \_\_\_\_\_

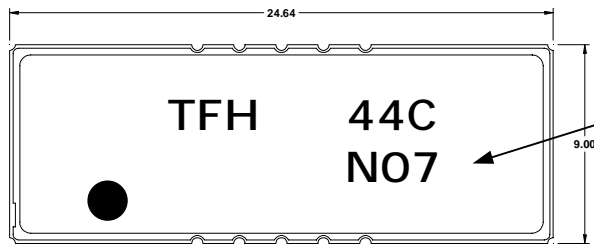
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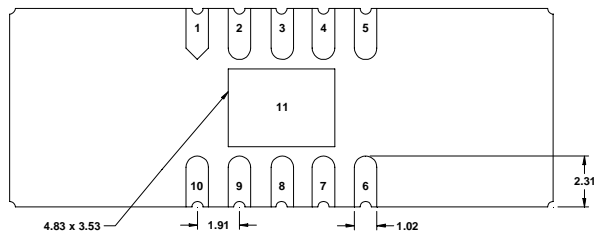
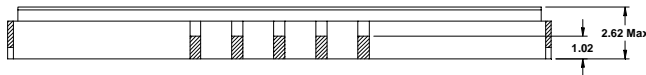
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**VI TELEFILTER****Filter Specification****TFH 44 C 2/5****Construction, pin configuration and 50 Ω - matching network**

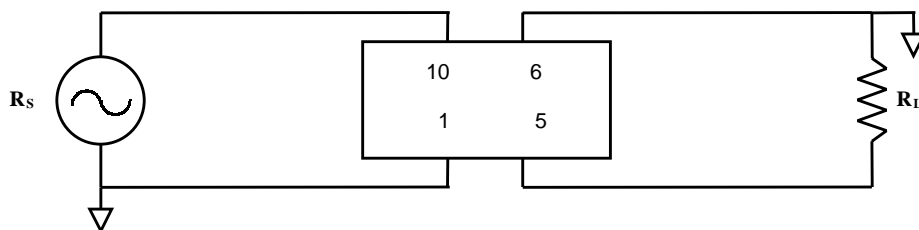
(All dimensions in mm)



Datecode: Year+week  
 L 1999  
 M 2000  
 N 2001  
 ....

**Pin Configuration**

Input: 10  
 Input Return: 1  
 Output: 5  
 Output Return: 6  
 Ground: 2,3,4,7,8,9,11

**50 Ohm test circuit**

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**VI TELEFILTER****Filter Specification****TFH 44 C 3/5****Stability characteristics**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Damp heat: 25 °C to 55°C / 95% r.H. / 10 cycles  
(cycle) DIN IEC 68 - 2 – 30 Db
4. Resistance to solder heat (reflow): max. 2 times reflow process;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

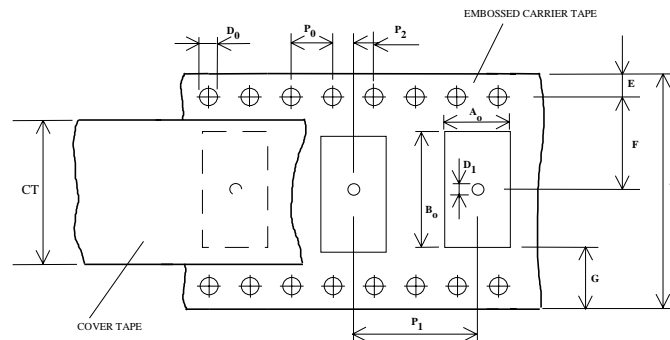
**Packing**

tape & reel: IEC 286 - 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

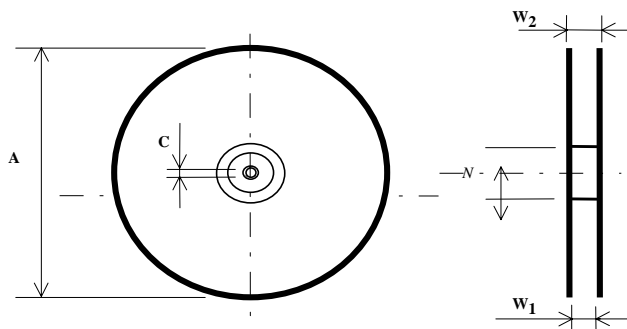
max. pieces of filters per reel: 1000  
reel of empty components at start: min 300 mm  
reel of empty components at start including leader: min 500 mm  
trailer: min 300 mm

**Tape (all dimensions in mm)**

W	:	44	± 0,3
Po	:	4	± 0,1
Do	:	1,5	+ 0,1
E	:	1,75	± 0,1
F	:	20,25	± 0,05
G (min)	:	0,75	
P2	:	2	± 0,05
P1	:	16	± 0,1
D1(min)	:	2,0	
Ao	:	9,3	± 0,1
Bo	:	24,9	± 0,1
CT	:	38	± 0,2

**Reel (all dimensions in mm):**

A	:	330
W1	:	46
W2 (max)	:	50
N (min)	:	100
C	:	13 ± 0,2



The minimum bending radius is 45 mm. The mounting surface of the filters faces the bottom side of the embossed carrier tape. The marking of the filters is able to read if the view is directed on the upper side of the carrier tape with the sprocket holes on the right side of the tape.

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**Air reflow temperature conditions**

1st and 2nd air reflow profile

<b>Name:</b>	pre-heating periods	main-heating periods	peak temperature
<b>Temperature:</b>	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
<b>Time:</b>	60 sec. - 90 sec.	20 sec. - 25 sec.	

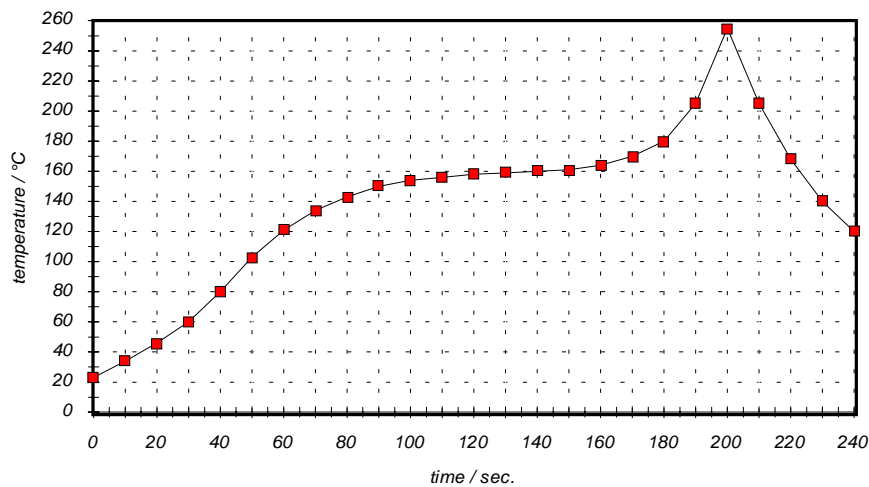
**Chip-mount air reflow profile**

Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

**VI TELEFILTER****Filter Specification****TFH 44 C 5/5****History**

<b>version</b>	<b>reason of changes</b>	<b>name</b>	<b>date</b>
1.0	generate extended specification	Pfeiffer	22.02.2001
1.1	- relative attenuation $f_N \pm 4,80\text{MHz} \dots\dots\dots f_N \pm 15 \text{ MHz} : \text{min } 40 \text{ dB}$ - passband variation : 0,60 dB - change typical values	Pfeiffer	08.03.2001
1.2	- change tape dimensions	Pfeiffer	13.03.2001

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