### INTEGRATED CIRCUITS

### DATA SHEET

### UAA3522HL

Low power dual-band GSM transceiver with an image rejecting front-end

Objective specification
File under Integrated Circuits, IC17

2000 Feb 18





### Low power dual-band GSM transceiver with an image rejecting front-end

### UAA3522HL

#### **FEATURES**

- Dual-band application for Global System for Mobile communication (GSM) and Digital Cellular communication Systems (DCS)
- Low noise and wide dynamic range single Intermediate Frequency (IF) transceiver
- More than 30 dB on-chip image rejection in the receiver
- · More than 60 dB gain control range
- I/Q demodulator with high performance integrated baseband channel filter
- · High precision I/Q modulator
- Transmit modulation loop architecture including offset mixer and phase detector
- Dual Phase-Locked Loop (PLL) with on-chip IF Voltage Controlled Oscillator (VCO)
- · Fully differential design minimizing cross-talk and spurii
- · 3-wire serial bus interface
- Functional down to 2.7 V and up to 3.3 V
- · LQFP48 package.

### **APPLICATIONS**

- GSM 900 MHz hand-held transceiver
- GSM/DCS dual-band solution with the UAA2077CM (down to 3.2 V) or UAA2077TS/D (down to 2.7 V).

#### **GENERAL DESCRIPTION**

The UAA3522HL integrates the receiver and most of the transmitter section of a GSM hand-held transceiver. It also integrates the receiver IF and the transmitter section of a DCS transceiver.

The receiver comprises an RF and an IF section. The RF (GSM) front-end amplifies the aerial signal, converts the chosen channel frequency to an IF of 200 MHz, and also provides more than 30 dB of image suppression. Some selectivity is provided at this stage by an off-chip bandpass pre-filter. The IF section further amplifies the chosen channel, maintains the gain at the required level, demodulates the signal into I and Q components, and provides channel selectivity at a baseband stage using a high performance integrated low-pass filter. The IF gain can be varied over a range of more than 60 dB. The offset at the I and Q outputs can be cancelled out by software using the 3-wire serial programming bus.

The input Low Noise Amplifier (LNA) can be switched off via the bus to allow accurate calibration in the offset cancellation mode.

The transmitter comprises a high precision I/Q modulator and modulation loop architecture. The I/Q modulator converts the baseband modulation frequency to the transmit IF. The modulation loop architecture, which includes an on-chip offset mixer and phase detector, controls an external transmit RF VCO which converts the transmit modulated IF signal to RF.

A receive RF VCO provides the Local Oscillator (LO) signal to the image rejection mixers in the RF receiver. An IF VCO provides the LO signal to the I/Q demodulator and I/Q modulator in the receiver and transmitter sections respectively.

The frequencies of the RF VCO and the IF VCO are set by internal PLL circuits, which are programmable via the 3-wire serial bus. The RF and IF PLL comparison frequencies are 200 kHz and 1 MHz respectively, derived from a 13 MHz reference signal which has to be supplied externally. The quadrature RF LO signals required by the image rejection mixers are obtained using on-chip Resistor Capacitor (RC) networks. The quadrature IF LO signals required by the I/Q modulator and I/Q demodulator are obtained by dividing the frequency of the IF VCO signal.

The IC can be powered on in either receiver (RX), transmitter (TX) or synthesizer (SYN) operating mode depending on the logic level at pins RXON, TXON and SYNON, respectively. Alternatively, an operating mode can be selected by software using the 3-wire serial programming bus. In RX or TX mode, only those sections of the IC which are required are switched on.

The GSM or DCS band is selected by the 3-wire serial programming bus. When activating RX mode for DCS applications, the receiver RF section can be disabled by software so that only the receiver IF section is powered-on.

The SYN mode is used to power-on the synthesizer prior to activating the RX or TX mode. In SYN mode, some internal LO buffers are also powered-on to minimize the 'pulling' effect of the VCO when either the receiver or the transmitter are switched on.

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### **QUICK REFERENCE DATA**

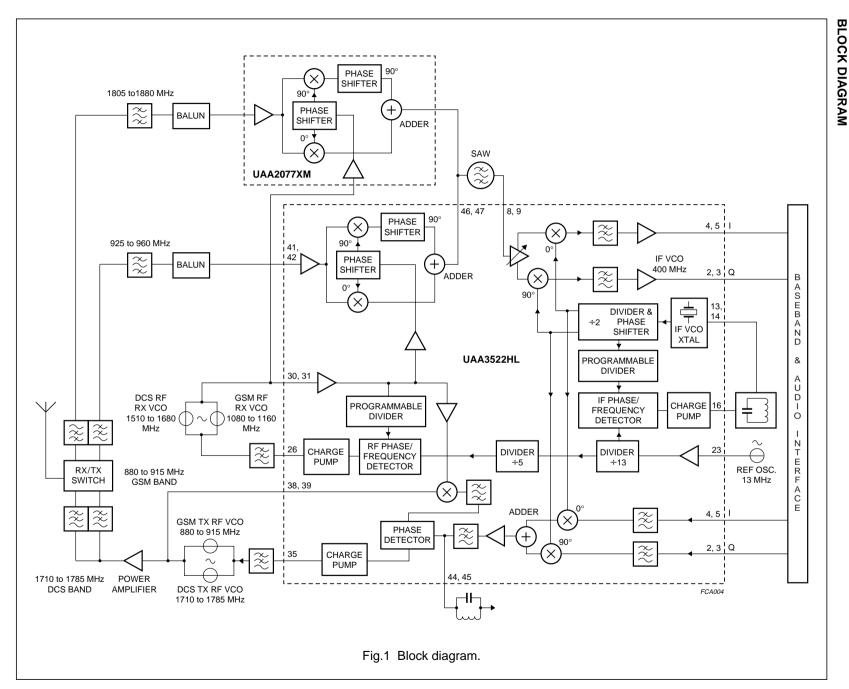
SYMBOL	PARAMETER		TYP.	MAX.	UNIT
f <sub>i(RF)(RX)</sub>	GSM band RF input frequency in RX mode	925	_	960	MHz
f <sub>o(RF)(TX)(GSM)</sub>	GSM band RF output frequency in TX mode	880	_	915	MHz
f <sub>o(RF)(TX)(DCS)</sub>	DCS band RF output frequency in TX mode	1710	_	1785	MHz
f <sub>IF</sub>	IF frequency in all modes	_	200	_	MHz

### **ORDERING INFORMATION**

TYPE	PACKAGE						
NUMBER	NAME	NAME DESCRIPTION					
UAA3522HL	LQFP48	plastic low profile quad flat package; 48 leads; body $7 \times 7 \times 1.4 \text{ mm}$	SOT313-2				

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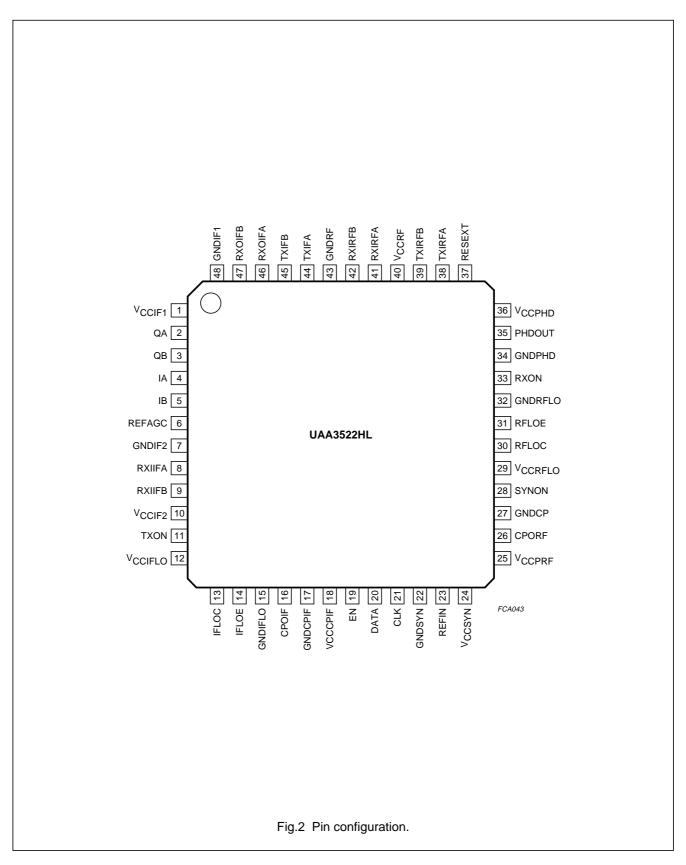
### **PINNING**

SYMBOL	PIN	DESCRIPTION
V <sub>CCIF1</sub>	1	IF section of RF receiver supply voltage 1
QA	2	Q path A baseband input/output
QB	3	Q path B baseband input/output
IA	4	I path A baseband input/output
IB	5	I path B baseband input/output
REFAGC	6	AGC reference resistor
GNDIF2	7	I/Q modulator and I/Q demodulator ground 2
RXIIFA	8	RX IF input A to AGC amplifier
RXIIFB	9	RX IF input B to AGC amplifier
V <sub>CCIF2</sub>	10	I/Q modulator and I/Q demodulator supply voltage 2
TXON	11	TX mode control pin
V <sub>CCIFLO</sub>	12	IF LO supply voltage
IFLOC	13	IF LO signal input from IF VCO resonator
IFLOE	14	IF LO signal input from IF VCO resonator
GNDIFLO	15	IF LO ground
CPOIF	16	IF charge pump output
GNDCPIF	17	IF charge pump and phase detector ground
V <sub>CCCPIF</sub>	18	IF charge pump and phase detector supply voltage
EN	19	serial programming bus enable control pin
DATA	20	serial programming bus data input
CLK	21	serial programming bus clock input
GNDSYN	22	synthesizer ground
REFIN	23	13 MHz reference input
V <sub>CCSYN</sub>	24	synthesizer supply voltage

SYMBOL	PIN	DESCRIPTION
V <sub>CCCPRF</sub>	25	RF charge pump and phase detector supply voltage
CPORF	26	RF charge pump output
GNDCP	27	RF charge pump ground
SYNON	28	SYN mode control pin
V <sub>CCRFLO</sub>	29	RF LO section supply voltage
RFLOC	30	LO signal input from RF VCO
RFLOE	31	LO signal input from RF VCO
GNDRFLO	32	RF LO section ground
RXON	33	RX mode control pin
GNDPHD	34	transmit modulation loop charge pump ground
PHDOUT	35	charge pump output
V <sub>CCPHD</sub>	36	transmit modulation loop charge pump supply voltage
RESEXT	37	reference resistor for transmit modulation loop
TXIRFA	38	TX RF VCO signal input
TXIRFB	39	TX RF VCO signal input
V <sub>CCRF</sub>	40	RF receiver and transmit modulation loop supply voltage
RXIRFA	41	RF receiver input A
RXIRFB	42	RF receiver input B
GNDRF	43	RF receiver and transmit modulation loop ground
TXIFA	44	transmit IF external filter A
TXIFB	45	transmit IF external filter B
RXOIFA	46	receiver IF output A
RXOIFB	47	receiver IF output B
GNDIF1	48	IF section of RF receiver ground 1

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#### **FUNCTIONAL DESCRIPTION**

#### RF receiver

The receiver front-end converts the aerial RF signal, in the GSM band (925 to 960 MHz), to an IF signal of approximately 200 MHz. The first stage of the receiver is a symmetrical LNA that is matched to 50  $\Omega$  by an external balun. The LNA is followed by an image rejection mixer which suppresses the image by more than 30 dB. It comprises two mixers in parallel driven by  $0^{\circ}$  and  $90^{\circ}$  quadrature LO signals respectively. The IF signal from one mixer is shifted by  $90^{\circ}$  with respect to the IF signal from the other mixer, then both signals are added together to cancel out the image signal. The resultant IF signal is fed to the output via a high output impedance open-collector stage which drives an external Surface Acoustical Wave (SAW) filter which selects the required channel.

#### I/Q demodulator

The signal from the SAW filter enters the I/Q demodulator section. In addition to I/Q demodulation, this section performs Automatic Gain Control (AGC) over a range of 60 dB to maintain a constant output level irrespective of the antenna input level, and also applies additional channel selectivity at the baseband stage using an integrated high-order low-pass filter.

The AGC amplifier output can be adjusted for a static offset of less than 50 mV. Its design prevents the offset from varying by more than  $\pm 5$  mV. To allow a more accurate offset calibration, the RF LNA can be switched off to ensure that no IF signal is present at the AGC amplifier input during the offset measurement.

### I/Q modulator

Baseband I and Q signals are applied to the I/Q modulator which shifts the modulation spectrum up to the transmit IF. The I/Q modulator is designed for low harmonic distortion, low carrier leakage and high image rejection to keep the phase error as small as possible. Its IF output is loaded by an integrated low-pass filter and by an external LC tuned-circuit to prevent unwanted spurii from entering the phase detector in the transmit modulation loop.

### **Transmit modulation loop**

The analog transmit modulation loop comprises an on-chip offset mixer and simple phase detector in switching mode (triangular transfer function) forming an analog PLL with an off-chip loop filter and transmit RF VCO.

The phase detector output transfers the modulation of the I/Q IF signal to the off-chip transmit RF VCO making the analog PLL act as a tracking filter. A PLL of at least third-order is needed to meet noise requirements at 20 MHz offset from the carrier.

#### RF and IF LO sections

The active components required for the design of a low noise IF VCO are provided on-chip. Pins IFLOC and IFLOE connect the on-chip IF VCO components to an external resonator and feedback circuit.

A divider and phase shifter divides the frequency of the IF VCO signal by 2 and splits it into two signals having phases of respectively 0° and 90° which are both fed to the I/Q modulator and to the I/Q demodulator. The IF VCO frequency is twice the IF to suppress the effects of self-mixing and parasitic VCO modulation.

Pins TXIRFA and TXIRFAB connect an external receive RF VCO module to the on-chip RF LO section. This section includes a RC phase shifter which splits the RF VCO signal into two signals having phases of respectively 0° and 90° which are both fed to the RX image rejection mixer.

#### **Dual PLL**

An on-chip high performance dual PLL synthesizes the frequencies of the receive RF VCO and IF VCO signals. Very low close-in phase noise is achieved which provides a wide PLL bandwidth with a short settling time.

A dual programmable divider chain reduces the frequency of the receive RF and IF LO signals to 200 kHz and 1 MHz respectively. A digital phase/frequency detector compares their phases to a reference signal derived from an external 13 MHz clock signal. Phase error information is fed back to both VCOs via the dual charge pump circuit which adjusts the phase of each VCO signal by either 'sinking' current into, or 'sourcing' current from, its loop filter capacitor, phase locking both RF and IF loops. The very low leakage current of the dual charge pump circuit ensures that any spurii are negligible.

#### **Operating modes**

BASIC OPERATING MODES

The circuit can be powered on in one of four operating modes in which different parts of the device are enabled or disabled. The four operating modes are called Idle, RX, TX and SYN, and are selected by the hardware control voltage level applied to pins RXON, TXON and SYNON.

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The synthesizer, receiver and transmitter cannot all be on at the same time. Table 1 shows which parts of the device are enabled (on) or disabled (off) in each mode.

Table 1 Operating modes

MODE	POWER STATUS							
	SYNTHESIZER	RECEIVER	TRANSMITTER					
Idle	off	off	off					
SYN	on	off	off					
RX	on	on	off					
TX	on	off	on					

The synthesizer includes the oscillators and LO buffers common to the receive and transmit sections. The receiver includes the RF section and the I/Q demodulator. When the receiver is on, the LNA can be switched off to allow DC offset compensation to be performed. The RF section can also be switched off for DCS applications. See Section "Receiver power status control".

#### RECEIVER POWER STATUS CONTROL

- DC offset compensation: This feature allows the DC offset of the receiver output to be set accurately. When the receiver is on, the LNA can be switched off to isolate the antenna input from the I/Q demodulator input.
   The offset at the I and Q outputs can be independently reduced to less than 50 mV by adequately programming two 5-bit data registers, see Table 4 "Register bit allocation". The LNA is switched on or off by the status of bit LNA (see Table 2).
- Disabling RF section: For DCS applications, the RF section can be disabled in RX mode. The same IF circuits are used for both GSM and DCS applications to avoid duplication. For DCS applications using the UAA2077XM, for example, the RF section of the UAA3522HL does not have to be powered on. The RF section is enabled or disabled by the status of bit RF when the RX mode is activated (see Table 3).

Table 2 Bit LNA status

BIT LNA STATUS	POWER STATUS OF BIT LNA				
0	off				
1	on				

Table 3 Bit RF status

BIT RF STATUS	POWER STATUS OF RECEIVER RF SECTION IN RX MODE
1	on (GSM)
0	off (DCS)

#### **Programming**

SERIAL PROGRAMMING BUS

A simple 3-wire unidirectional serial bus is used for programming the IC. The lines are called DATA, CLK and EN (enable). Programming data is sent to the IC in bursts which are separated from each other by EN. Programming clock edges are ignored until EN goes active LOW. The data is loaded into the addressed register when EN returns inactive HIGH, and when the CLK is in either state, without affecting the data in the register. The register only holds the last 18 bits that are serially clocked into the IC.

Additional leading bits are ignored, and no check is made on the number of clock pulses received. The fully static CMOS design uses virtually no current when the bus is inactive. It can always accept new programming data even when both synthesizers are powered-off.

#### **DATA FORMAT**

Data is loaded into the register with the most significant bit (MSB) first. The first 14 bits are data, while the last 4 bits are the register address. The address bits are decoded on the rising edge of EN. This internally generates a load pulse to store the data in the addressed register. To ensure that data loads correctly after the device has powered-up, EN should be held LOW and only taken HIGH after the appropriate register has been loaded. The EN pulse is inhibited during the period when data is read by the frequency dividers to prevent divider ratio data from being read incorrectly. This state is guaranteed by always allowing for a minimum EN pulse width after data transfer.

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 Table 4
 Register bit allocation

X = don't care; MSB = Most Significant Bit; LSB = Least Significant Bit.

	DATA BITS								ADDRESS BITS								
FIRST BIT																	LAST BIT
13	12	11	10	9	8	7	6	5	4	3	2	1	0	3	2	1	0
Х	Х	Х	Х	Х	Х	MSB		IF LO	O freque	ncy div	ider ratio		LSB	0	1	1	0
MSB			,	,	RF	LO frequ	iency div	ider ratio	)				LSB	0	1	0	0
Х	Х	Х	Х	Х	Х	LNA <sup>(1)</sup>	Х	MSB	AGC		er gain (RX e Table 5	mode)	LSB	0	0	1	1
Х	Х	MSB	Q outp	out offse	t adjust	LSB	Q sign	MSB	I outp	out offs	et adjust	LSB	I sign <sup>(2)</sup>	0	0	1	0
Х	Х	Х	Х	Х	IF RD	IF VCO	0	0	RF <sup>(5)</sup>	Х	SYN ON	RX ON	TX ON	0	0	0	1
	For test purposes only <sup>(6)</sup>							0	0	0	0						

#### **Notes**

- 1. Bit LNA: 1 = LNA ON in RX mode; 0 = LNA OFF in RX mode.
- 2. Bits Q sign and I sign = polarity of offset at Q/I channel outputs: 0 = negative offset step (output A with respect to output B); 1 = positive offset step (output A with respect to output B).
- 3. Bit IF RD: 0 = frequency dividers programmed for GSM applications; 1 = frequency dividers programmed for DCS applications.
- 4. Bit IF VCO: 0 = IF LO buffer ON (external IF LO source connected); 1 = IF VCO ON (external IF LO source not connected).
- 5. Bit RF: 1 = RF section ON when RX mode is activated; 0 = RF section OFF when RX mode is activated.
- 6. This address must not be used. Data bits to be defined.

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**Table 5** AGC amplifier gain register look-up table All codes not included in the table are forbidden.

BIT 5 (MSB)	BIT 4	BIT 3	BIT 2	BIT 1	BIT 0 (LSB)	AGC AMPLIFIER GAIN (dB) <sup>(1)</sup>
0	0	0	0	1	1	-1
0	0	0	1	0	0	+1
0	0	0	1	0	1	+3
0	0	0	1	1	0	+5
0	0	0	1	1	1	+7
0	0	1	0	0	0	+9
0	0	1	0	0	1	+11
0	0	1	0	1	0	+13
0	0	1	0	1	1	+15
0	0	1	1	0	0	+17
0	0	1	1	0	1	+19
0	1	0	1	1	0	+21
0	1	0	1	1	1	+23
0	1	1	0	0	0	+25
0	1	1	0	0	1	+27
0	1	1	0	1	0	+29
0	1	1	0	1	1	+31
1	0	0	1	1	1	+33
1	0	1	0	0	0	+35
1	0	1	0	0	1	+37
1	0	1	0	1	0	+39
1	0	1	0	1	1	+41
1	1	0	1	0	0	+43
1	1	0	1	0	1	+45
1	1	0	1	1	0	+47
1	1	0	1	1	1	+49
1	1	1	0	0	0	+51
1	1	1	0	0	1	+53
1	1	1	0	1	0	+55
1	1	1	0	1	1	+57
1	1	1	1	0	0	+59
1	1	1	1	0	1	+61

#### Note

<sup>1.</sup> Voltage gain is defined as the differential baseband output voltage (either at pins IA/IB or pins QA/QB) divided by the differential input voltage at pins RXIIFA and RXIIFB.

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#### **LIMITING VALUES**

In accordance with the Absolute Maximum Rating System (IEC 60134).

SYMBOL	PARAMETER	MIN.	TYP.	MAX.	UNIT
V <sub>CCn</sub>	supply voltage	-0.3	_	+6	V
P <sub>tot</sub>	total power dissipation	_	_	1	W
T <sub>stg</sub>	storage temperature	-40	_	+150	°C
T <sub>amb</sub>	ambient temperature	-30	_	+70	°C

### **HANDLING**

Inputs and outputs are protected against electrostatic discharge in normal handling. However it is good practice to take normal precautions appropriate to handling MOS devices (see "Handling MOS devices").

### THERMAL CHARACTERISTICS

SYMBOL	PARAMETER	CONDITIONS	VALUE	UNIT
$R_{th(j-a)}$	thermal resistance from junction to ambient	in free air	65	K/W

### **DC CHARACTERISTICS**

All parameters are guaranteed at  $V_{CC}$  = 2.8 V;  $T_{amb}$  = 25 °C.

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Supply pins	V <sub>CCIF1</sub> , V <sub>CCIF2</sub> , V <sub>CCIFLO</sub> , V <sub>CCRFLO</sub> , V <sub>CC</sub>	CSYN, and V <sub>CCRF</sub>	•		•	
V <sub>CC</sub>	supply voltage	note 1	2.7	_	3.3	V
Supply pins	V <sub>CCCPIF</sub> and V <sub>CCCPRF</sub>					
V <sub>CCCPIF</sub> ; V <sub>CCCPRF</sub>	supply voltage	note 1	2.7	_	4	V
Supply pin \	V <sub>CCPHD</sub>					
V <sub>CCPHD</sub>	supply voltage for charge pump of phase detector in transmit modulation loop	note 1	2.7	_	5.5	V
Supply pins	V <sub>CCIF1</sub> , V <sub>CCIF2</sub> , V <sub>CCIFLO</sub> , V <sub>CCRFLO</sub> , V <sub>CC</sub>	CSYN, VCCCPIF, VCCCPRF, VCCPHD	and V <sub>CC</sub>	RF		_
I <sub>CC(pd)(tot)</sub>	total power-down supply current	pins TXON, RXON, SYNON = LOW-level; pins EN, DATA, CLK = HIGH-l evel; note 2	_	40	100	μΑ
RF receiver	IF section (pins V <sub>CCIF1</sub> , RXOIFA and	RXOIFB)			•	
I <sub>CC(RFIF)(RX)</sub>	RF receiver and IF section total supply current	RX mode active	_	16.9	21.9	mA
IF section s	upply (pin V <sub>CCIF2</sub> )		•		•	•
I <sub>CCIF(RX)</sub>	I/Q demodulator supply current	RX mode active	_	10.1	14.1	mA
I <sub>CCIF(TX)</sub>	I/Q modulator supply current	TX mode active	_	7.4	9.6	mA

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Icciflo(SYN)  IF charge pur  Iccopif(SYN)  Synthesizer s  Iccsyn(SYN)  RF LO charge  Iccoprf(SYN)  RF LO supply  Iccrflo(RX)  Iccrflo(TX)  Closed-loop	IF LO section supply current  mp supply (pin V <sub>CCCPIF</sub> )  IF LO charge pump supply current  supply (pin V <sub>CCSYN</sub> )  synthesizer supply current  e pump and phase detector supply  RF LO charge pump supply current  y (pin V <sub>CCRFLO</sub> )  RF LO buffer receive section supply current  RF LO buffer transmit section supply	SYN mode active; phase locked		5.5	6.6	mA mA	
IF charge pure local loc	mp supply (pin V <sub>CCCPIF</sub> )  IF LO charge pump supply current  supply (pin V <sub>CCSYN</sub> )  synthesizer supply current  e pump and phase detector supply  RF LO charge pump supply current  y (pin V <sub>CCRFLO</sub> )  RF LO buffer receive section supply current	SYN mode active; phase locked  SYN mode active  (pin V <sub>CCCPRF</sub> )  SYN mode active; phase locked	_	1.2	1.5	mA	
Synthesizer s    CCCPIF(SYN)     CCSYN(SYN)     CCCPRF(SYN)     CCCPRF(SYN)     CCCPRF(SYN)     CCRFLO(RX)     CCRFLO(TX)     Closed-loop	IF LO charge pump supply current  supply (pin V <sub>CCSYN</sub> )  synthesizer supply current  e pump and phase detector supply  RF LO charge pump supply current  y (pin V <sub>CCRFLO</sub> )  RF LO buffer receive section supply current	SYN mode active  (pin V <sub>CCCPRF</sub> )  SYN mode active; phase locked		5			
Synthesizer s  ICCSYN(SYN)  RF LO charge ICCCPRF(SYN)  RF LO supply ICCRFLO(RX)  ICCRFLO(TX)  Closed-loop	supply (pin V <sub>CCSYN</sub> ) synthesizer supply current e pump and phase detector supply RF LO charge pump supply current y (pin V <sub>CCRFLO</sub> ) RF LO buffer receive section supply current	SYN mode active  (pin V <sub>CCCPRF</sub> )  SYN mode active; phase locked		5			
RF LO supply    CCCPRF(SYN)     CCCPRF(SYN)     CCRFLO(RX)     CCRFLO(TX)     Closed-loop	synthesizer supply current  e pump and phase detector supply  RF LO charge pump supply current  y (pin V <sub>CCRFLO</sub> )  RF LO buffer receive section supply current	(pin V <sub>CCCPRF</sub> )  SYN mode active; phase locked		1	6.7	mA	
RF LO charge   CCCPRF(SYN)   RF LO supply  CCRFLO(RX)   CCRFLO(TX)   Closed-loop	e pump and phase detector supply  RF LO charge pump supply current  y (pin V <sub>CCRFLO</sub> )  RF LO buffer receive section supply current	(pin V <sub>CCCPRF</sub> )  SYN mode active; phase locked		1	6.7	mA	
RF LO supply  ICCRFLO(RX)  ICCRFLO(TX)  Closed-loop	RF LO charge pump supply current  y (pin V <sub>CCRFLO</sub> )  RF LO buffer receive section supply current	SYN mode active; phase locked	_	1 4	-		
RF LO supply I <sub>CCRFLO(RX)</sub> I <sub>CCRFLO(TX)</sub> Closed-loop	y (pin V <sub>CCRFLO</sub> )  RF LO buffer receive section supply current	locked	_	1 4		•	
I <sub>CCRFLO(RX)</sub> I <sub>CCRFLO(TX)</sub> Closed-loop	RF LO buffer receive section supply current			,	1.7	mA	
I <sub>CCRFLO(TX)</sub>	current	0.01					
Closed-loop	RF LO buffer transmit section supply	SYN mode active; RX mode active	_	8.6	10.9	mA	
	current	TX mode active	_	9.8	12.6	mA	
I <sub>CCPHD(TX)</sub>	charge pump supply (pin V <sub>CCPHD</sub> )	,	•		-	-	
	closed-loop charge pump supply current	TX mode active; phase locked	_	5.6	7.5	mA	
RF receiver a	and transmit modulation loop suppl	y (pin V <sub>CCRF</sub> )	•	•	•		
( ,	supply current of RF receiver (receive IF section disconnected) with RX image rejection mixer and LNA ON	RX mode active; LNA ON	_	17.9	23.6	mA	
	supply current of RF receiver (receive IF section disconnected) with RX image rejection mixer and LNA OFF	RX mode active; LNA OFF	-	11.2	14.6	mA	
(11.4)	supply current of transmit modulation loop (charge pump disconnected)	TX mode active	_	6.1	7.6	mA	
Pins V <sub>CCIF1</sub> , \	V <sub>CCIF2</sub> , V <sub>CCIFLO</sub> , V <sub>CCCPIF</sub> , V <sub>CCSYN</sub> , V <sub>CC</sub>	CPRF, VCCPHD, VCCRF and RXOII	FA, RXC	IFB			
I <sub>CC(RX)</sub>	supply current in RX mode	RX mode active; note 3	_	44.9	59.6	mA	
I <sub>CC(TX)</sub>	supply current in TX mode	TX mode active; note 3	_	20.3	26.4	mA	
I <sub>CC(SYN)</sub>	supply current in SYN mode	SYN mode active; note 3	_	21.7	27.4	mA	
Pins IA IB, Q	QA and QB						
$V_{O(IQ)}$	DC voltage at I/Q baseband outputs	TX mode active	1.125	1.25	1.325	V	
	V <sub>I(IQ)</sub> DC voltage at I/Q baseband inputs RX mode active 1.175 1.25 1						
Logic levels	(pins EN, DATA, CLK, TXON, RXON	and SYNON)					
V <sub>IH</sub>							
V <sub>IL</sub>	HIGH-level input voltage	<u>                                     </u>	1.9	_	<u></u>	V	

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#### Notes:

- 1. V<sub>CCCPRF</sub>, V<sub>CCCPIF</sub> and V<sub>CCPHD</sub> must be equal to, or greater than, the other supply voltages. The other supply voltages must be equal.
- 2. 'HIGH-level' means the control pin voltage must be equal to the supply voltage V<sub>CC</sub>. 'LOW-level' means the control pin voltage must be equal to the supply ground.
- 3.  $I_{CC(RX)} = I_{CC(RFIF)(RX)} + I_{CCIF(RX)} + I_{CCRF(RX)}; I_{CC(TX)} = I_{CCIF(TX)} + [I_{CCRFLO(TX)} I_{CCRFLO(RX)}] + I_{CCPHD(TX)} + I_{CCRF(TX)}; I_{CC(SYN)} = I_{CCIFLO(SYN)} + I_{CCPIF(SYN)} + I_{CCPRF(SYN)} + I_{CCPRF(SYN)} + I_{CCPRF(SYN)}$

### **AC CHARACTERISTICS**

All parameters are guaranteed at  $V_{CC}$  = 2.8 V;  $T_{amb}$  = 25 °C; unless specified otherwise.

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
	ection; measured in a 50 works to 50 $\Omega$ (see Fig.3)	$\Omega$ impedance system, including ex	cternal ir	nput/o	utput baluns	and
RF RECEIVER IN	NPUTS (PINS RXIRFA AND R	XIRFB)				
f <sub>i(RF)(GSM)</sub>	GSM band RF input frequency		925	_	960	MHz
R <sub>i(dif)</sub>	differential input resistance		_	146	_	Ω
C <sub>i(dif)</sub>	differential input capacitance		_	0.85	_	pF
S <sub>11</sub>	input power matching	note 1	_	-15	-10	dB
P <sub>i(spur)</sub>	level of spurious input power due to LO leakage		_	<b>-50</b>	-40	dBm
RECEIVER IF O	UTPUT (PINS RXOIFA AND F	RXOIFB)				
f <sub>o(IF)</sub>	IF output frequency	LO > RF	_	200	_	MHz
R <sub>L(m)</sub>	matched load resistance	differential; note 2	_	1	_	kΩ
G <sub>conv(p)</sub>	power conversion gain	into specified matched load resistance; note 1	23	24.5	27	dB
G <sub>ripple</sub>	gain ripple	over specified frequency range; note 3	-0.5	_	+0.5	dB
ΔG/ΔT	gain variation	note 6				
	with temperature		-60	-30	_	dBm/K
F	noise figure	for R <sub>i(dif)</sub> ; notes 1, 3 and 4	_	3.45	3.85	dB
CP1	-1 dB input	note 1				
	compression point referenced to input	at T <sub>amb</sub> = 25 °C	-23.5	_	_	dBm
	referenced to input	over temperature range	-24.2	_	_	dBm
IP <sub>3</sub>	third-order intercept point referenced to input	note 1	-18	-	_	dBm
DES <sub>3dB</sub>	3 dB desensitization point referenced to input	$\Delta f_{i(RF)}$ = 3 MHz RF input power = -101 dBm; note 1	-25	_	_	dBm

# Low power dual-band GSM transceiver with an image rejecting front-end

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
IR	image rejection	f <sub>o(IF)</sub> = 200 MHz; note 1	30	35	_	dB
G <sub>off</sub>	output isolation in off-state	bit LNA = 0; notes 1 and 5	60	70	_	dB
Receiver IF se and specified	•	d filter); the impedance of the sou	ırce, inpu	ıt balu	n, matching	network
IF INPUT TO AG	C AMPLIFIER (PINS RXIIFA	AND RXIIFB)				
f <sub>i(IF)</sub>	IF input frequency		_	200	_	MHz
R <sub>i(dif)</sub>	differential input resistance		-	1	_	kΩ
P <sub>i(m)</sub>	input power matching	note 1	_	-15	-10	dB
BASEBAND INPU	IT/OUTPUT; RX MODE (PINS	IA, IB, QA AND QB)	•			•
G <sub>conv(dif)(min)</sub>	differential voltage conversion gain per channel; gain set to minimum	notes 1 and 7	-2.5	-0.5	+1.5	dB
$G_{conv(dif)(max)} \\$	differential voltage conversion gain per channel; gain set to maximum		59.5	61.5	63.5	dB
G <sub>conv(step)</sub>	voltage conversion step gain	note 1	_	2	_	dB
$\Delta G_{\text{I-Q}}$	gain difference between I and Q paths	note 1	_	_	0.8	dB
Δφ	quadrature-phase error between I and Q paths		<b>-</b> 5	_	+5	deg
G <sub>L</sub>	gain control linearity	note 1	-2	-	+2	dB
		notes 1 and 11	-3	_	+3	dB
		within any 20 dB gain range	-1	_	+1	dB
F	noise figure	G <sub>conv(dif)(max)</sub> ; notes 1 and 9	_	_	9	dB
		G <sub>conv(dif)(min)</sub> ; notes 1 and 9	_	_	61	dB
IP <sub>3</sub>	third-order intercept point referenced to input	$G_{conv(dif)(max)} = 61 \text{ dB}; \text{ note } 8$	-42	-38	_	dBm
CP1	-1 dB compression point referenced to input	G <sub>conv(dif)(min)</sub> ; note 8	-4	0	_	dBm
CP1 <sub>adjacent</sub>	$ \begin{array}{c c} -1 \text{ dB compression} \\ \text{point for adjacent} \\ \text{channels referenced to} \\ \text{input} \end{array} \begin{array}{c} G_{conv} = 49 \text{ dB; notes 7 and 6} \\ \Delta f_{mod} = n \times 200 \text{ kHz; n = 1, 2, 3} \\ \end{array} $		-45	-40	_	dBm
B <sub>bf(-1dB)</sub>	<ul><li>-1 dB baseband filter bandwidth</li></ul>	note 10	67.7	_	_	kHz
$\Delta t_{d(g)}$	group delay variation	$DC < \Delta f_{mod} < 67.7 \text{ kHz}$	-	1.5	_	μS

# Low power dual-band GSM transceiver with an image rejecting front-end

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
α <sub>bf5</sub>	baseband filter	note 10;				
	attenuation	$\Delta f_{\text{mod}} = 140 \text{ kHz}$	8	11	_	dB
	(fifth-order Butterworth)	$\Delta f_{mod} = 200 \text{ kHz}$	19	25	_	dB
		$\Delta f_{mod} = 400 \text{ kHz}$	36	55	_	dB
		$\Delta f_{mod} = 600 \text{ kHz}$	44	_	_	dB
$V_{o(pin)(peak)(max)}$	maximum peak output voltage per pin giving a total harmonic distortion of less than 3% at G <sub>conv</sub> >7	differential resistance between QA/QB or IA/IB > = 180 k $\Omega$ ; note 1	0.75	_	_	V
V <sub>oo</sub>	output offset voltage adjustment	G <sub>conv</sub> = 31 dB	-60	_	+60	mV
LSB <sub>offset</sub>	LSB offset adjustment		-	50	100	mV
$\Delta V_{ ext{offset}}$	offset variation	gain from G <sub>conv(dif)(min)</sub> to G <sub>conv(dif)(max)</sub>	-10	_	+10	mV
Transmit IF se	ction; general condition	s: V <sub>mod(peak)</sub> = 0.25 V; V <sub>I(IQ)</sub> = V <sub>O(IQ)</sub> :	= 1.25 V	; f <sub>mod</sub> =	= 67.7 kHz	·
BASEBAND INPU	T/OUT; TX MODE (PINS IA, I	B, QA AND QB)				
$\Delta f_{mod}$	modulation frequency	gain = -3 dB gain	0	_	2	MHz
V <sub>mod(peak)</sub>	modulation level (peak value)	single-ended	0.225 0		0.275	V
DRi	dynamic input resistance	single-ended per pin	-	12.5	_	kΩ
TRANSMITTER IF	LC TUNED CIRCUIT (PINS	ΓXIFA AND TXIFB)	'	'		
f <sub>o(IF)</sub>	IF output frequency		<u> </u>	200	_	MHz
LO <sub>out</sub>	local oscillator feedthrough level	f <sub>o(IF)</sub> = 200 MHz	_	-40	-30	dBc
P <sub>o</sub>	transmit power without LC tuned circuit	f <sub>o(IF)</sub> = 200 MHz ± 67.7 kHz; measured through a balun; note 12	-	-16	_	dBm
IM2 <sub>o</sub>	level of second-order image products	$f_{o(IF)} = 200 \text{ MHz}$ ± 2 × 67.7 kHz; note 12	_	-48	-45	dBc
IM3 <sub>o</sub>	level of third-order image products	$f_{o(IF)} = 200 \text{ MHz}$ ± 3 × 67.7 kHz; note 12	_	<b>-</b> 55	-50	dBc
IM <sub>o</sub>	image level	f <sub>o(IF)</sub> = 200 MHz - 67.7 kHz; note 12	-	-34	_	dBc
φΝ	phase noise output	f <sub>offset</sub> = 400 kHz	_	_	-125	dBc/Hz
	power density	f <sub>offset</sub> = 10 MHz	_	-140	-133	dBc/Hz
Transmit mode		neral conditions: V <sub>mod(peak)</sub> = 0.25 V	'; V <sub>I(IQ)</sub> =	· V <sub>O(IQ)</sub>	= 1.25 V;	
	GSM BAND (PINS TXIRFA	AND TXIRFB)				
f <sub>i(RF)(TX)</sub>	TX RF VCO input frequency	,	880	_	915	MHz

# Low power dual-band GSM transceiver with an image rejecting front-end

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
R <sub>i(pin)</sub>	input resistance per pin	note 13	_	100	_	Ω
C <sub>i(pin)</sub>	input capacitance per pin		_	1	-	pF
Pi	input power	symmetrical	-14.5	-10	-5.5	dBm
		single-ended	-11.5	-7	-2.5	dBm
S <sub>11</sub>	input power matching	note 1	_	-15	-10	dB
LO <sub>L</sub>	reverse isolation local oscillator leakage		_	_	-40	dBm
OFFSET MIXER;	DCS BAND (PINS TXIRFA A	ND TXIRFB)				
f <sub>i(RF)(TX)</sub>	TX RF VCO input frequency		1710	_	1785	MHz
R <sub>i(pin)</sub>	input resistance per pin	note 13	_	100	_	Ω
C <sub>i(pin)</sub>	input capacitance per pin		_	1	_	pF
Pi	input power	symmetrical	-14.5	-10	-5.5	dBm
		single-ended -1		-7	-2.5	dBm
S <sub>11</sub>	input power matching	note 1	_	-15	-10	dB
LO <sub>L</sub>	reverse isolation local oscillator leakage		_	_	-40	dBm
PHASE DETECTO	OR; DCS AND GSM BAND (P	IN PHDOUT)	•	•		
I <sub>cp(max)</sub>	charge pump maximum sink or source current	R = 270 $\Omega$ , 1%; V <sub>O</sub> = $\frac{1}{2}$ V <sub>CCPHD</sub>	2.2	2.4	2.6	mA
G <sub>PHD</sub>	phase detector gain		_	2	_	mA/rad
$\Delta G_{PHD}$	phase detector gain variation	$V_O = \frac{1}{2}V_{CCPHD}$ ; note 11	-20	_	+20	%
Vo	output voltage		0.5	_	V <sub>CCPHD</sub> – 0.5	V
R <sub>o</sub>	output resistance	$V_O = \frac{1}{2}V_{CCPHD}$	_	10	_	kΩ
No	output noise current density	20 kHz < f <sub>offset</sub> < 20 MHz in lock; note 1	_	_	200	pA/√Hz
I <sub>sweep</sub>	VCO sweeping source current	$V_O = \frac{1}{2}V_{CCPHD}$	0.4	0.55	0.7	mA
R <sub>o(off)</sub>	output resistance to ground when powered down	TX mode disabled	_	1	-	kΩ
SPUR <sub>4fm</sub>	level of spurious signal at four times the wanted f <sub>mod</sub> signal	$f_{mod} = 67.7 \text{ kHz};$ $f_{o(RF)(GSM)} = 880 \text{ MHz}$ to 915 MHz; $f_{o(RF)(DCS)} = 1710 \text{ MHz}$	_	_	-48	dBc
SPUR <sub>8fm</sub>	level of spurious signal at eight times the wanted f <sub>mod</sub> signal	to 1785 MHz	_	_	-55	dBc
LO <sub>out</sub>	local oscillator feedthrough level	at f <sub>RF</sub>	-	-40	-32	dBc
IMo	image level	at f <sub>RF</sub> ; note 1	_	-38	-35	dBc

# Low power dual-band GSM transceiver with an image rejecting front-end

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
RF LO buffer;	measured and guarantee	ed on evaluation board				
RF LO SOURCE	CONNECTED TO PIN RFLOE	E (see Fig.7)				
R <sub>i</sub>	input resistance		_	50	_	Ω
C <sub>i</sub>	input capacitance		_	1	_	pF
S <sub>11</sub>	input power matching		_	-15	-10	dB
P <sub>i(LO)</sub>	input power acceptable from the RF LO source		-7	-3	2	dBm
IF LO; measu	red and guaranteed on ev	valuation board	'	•	•	-
EXTERNAL RESO	ONATOR CIRCUIT CONNECTED	TO PINS IFLOC AND IFLOE				
f <sub>osc</sub>	oscillation frequency	note 1	_	400	_	MHz
V <sub>osc(peak)</sub>	peak voltage excursion limit at IFLOC (collector)	V <sub>CCIFLO</sub> = 2.8 V; see Fig.5	1	_	1.5	V
φΝ	phase noise	$f_{\text{offset}} = 400 \text{ kHz}; f_{\text{LO(IF)}} = 400 \text{ MHz}$	_	-	-125	dBc/Hz
$\Delta f_{TROFF}$	frequency variation with supply voltage (pushing)	note 14	_	_	1	MHz/V
$\Delta f_{TRON}$	frequency variation between RX on and RX off (pulling)		_	_	10	kHz
IF LO buffer; r	measured and guarantee	d on evaluation board				
IF SOURCE CON	INECTED TO PIN IFLOE					
R <sub>i</sub>	input resistance		_	50	_	Ω
C <sub>i</sub>	input capacitance		_	1	_	pF
P <sub>i(m)</sub>	input power matching		_	-15	-10	dB
P <sub>IF</sub>	power available from the IF source	see Fig.5	-8	<b>-</b> 5	-2	dBm
RF and IF syn	thesizer VCOs		'	•		'
REFERENCE FR	EQUENCY INPUT (PIN REFIN	)				
f <sub>ref</sub>	reference frequency		_	13	_	MHz
V <sub>i(fref)(rms)</sub>	input voltage level (RMS value)		80	-	250	mV
R <sub>i</sub>	input resistance	f <sub>ref</sub> = 13 MHz	-	10	_	kΩ
C <sub>i</sub>	input capacitance		_	1	_	pF
RF SYNTHESIZE	R; GSM AND DCS MODES (	PINS RXIRFA, RXIRFB AND CPORF)	•	•		!
f <sub>LO(RF)</sub>	RF LO frequency		1040	_	1720	MHz
f <sub>ph(comp)</sub>	phase comparator frequency		-	200	_	kHz
ΨN(GSM)	GSM close-in phase noise	within the closed-loop bandwidth $P_{xtal} = 0$ dBm; $f_{LO(RF)} = 1.1$ GHz	-	-82	<b>-75</b>	dBc/Hz

# Low power dual-band GSM transceiver with an image rejecting front-end

UAA3522HL

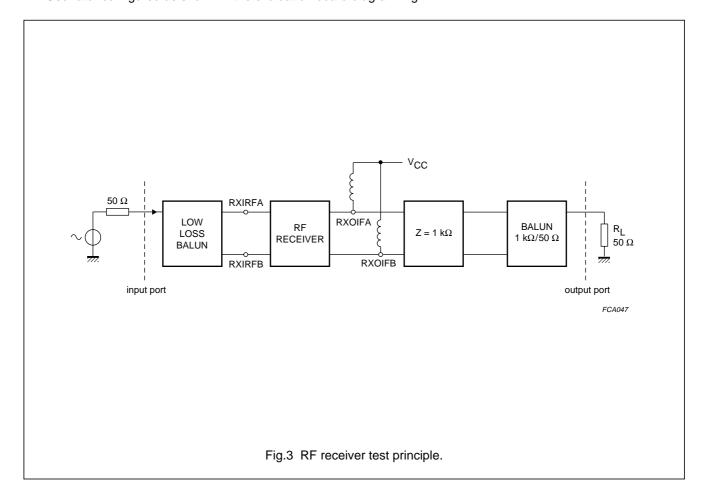
SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
ΦN(DCS)	DCS close-in phase noise	within the closed-loop bandwidth P <sub>xtal</sub> = 0 dBm; f <sub>LO(RF)</sub> = 1.6 GHz	_	-79	-74	dBc/Hz
$V_{fph(comp)(spur)}$	phase comparator frequency spurii breakthrough level	f <sub>offset</sub> = 200 kHz; second-order loop filter closed-loop bandwidth = 11 kHz	_	-75	-60	dBc
I <sub>o(cp)</sub>	charge pump output current	sink or source current; at V <sub>o(cp)</sub>	1.8	2.2	2.6	mA
I <sub>L(cp)(off)</sub>	charge pump leakage current in off-state		<b>-</b> 5	_	+5	nA
V <sub>o(cp)</sub>	charge pump output voltage	I <sub>o(cp)</sub> within specified values	0.4	_	V <sub>CC</sub> - 0.4	V
IF SYNTHESIZER	(PINS IFLOC, IFLOE AND	CPOIF)	•	•	•	•
f <sub>LO(IF)</sub>	IF LO frequency		380	400	440	MHz
f <sub>ph(comp)</sub>	phase comparator frequency		_	1	_	MHz
φΝ	close-in phase noise	within the closed-loop bandwidth $P_{xtal} = 0$ dBm; $f_{LO(IF)} = 400$ MHz	_	-95	-85	dBc/Hz
V <sub>fph</sub> (comp)(spur)	phase comparator frequency spurii breakthrough level	f <sub>offset</sub> = 1 MHz; second order loop filter closed-loop bandwidth = 25 kHz	_	<b>-75</b>	-60	dBc
I <sub>o(cp)</sub>	charge pump output current	sink or source current; at V <sub>o(cp)</sub>	0.75	1.1	1.35	mA
$I_{L(cp)(off)}$	charge pump leakage current in off-state		-5	-	+5	nA
$V_{o(cp)}$	charge pump output voltage		0.4	_	V <sub>CC</sub> - 0.4	V
Frequency div	iders					
D/D <sub>fLO(RF)</sub>	RF frequency programmable divider ratio		5200	_	8600	
D/D <sub>fLO(IF)</sub>	IF frequency programmable divider ratio		_	200	_	
D/D <sub>fref(RF)</sub>	RF reference frequency divider ratio	fixed ratio	_	65	_	
D/D <sub>fref(IF)</sub>	IF reference frequency divider ratio		_	13	_	
General IC spe	ecification		•	•	•	•
t <sub>ON</sub>	switch-on time	90% of the final current	_	-	10	μs

### Low power dual-band GSM transceiver with an image rejecting front-end

UAA3522HL

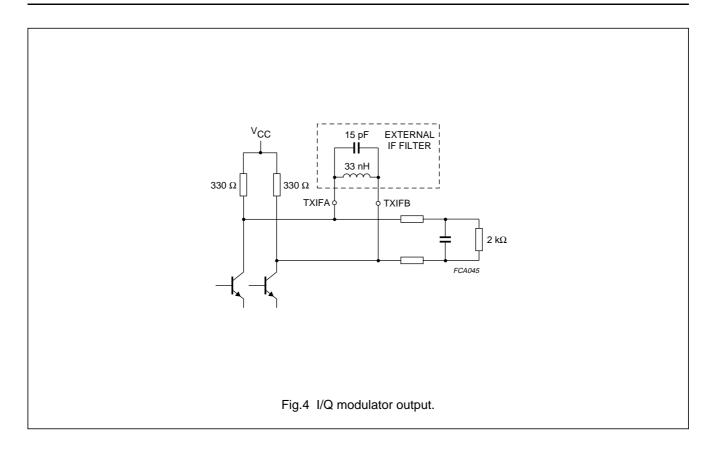
#### Notes

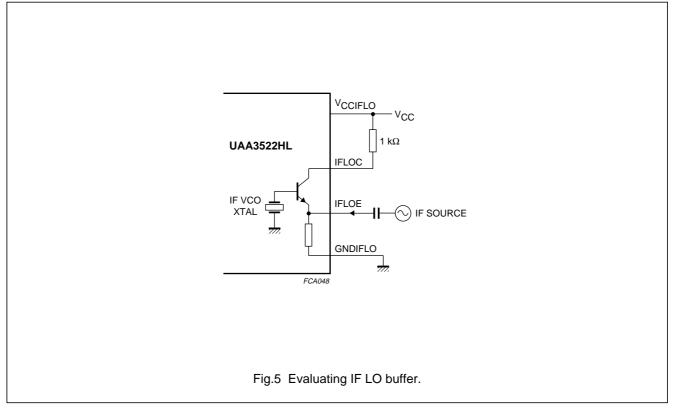
- 1. Measured and guaranteed only on UAA3522 evaluation board.
- 2. The IF output has open collectors which are supplied via external inductors. External resistors are also needed to set the output impedance and to match the IF output to the specified load resistance R<sub>L</sub> (see Fig.3).
- 3. Value includes losses due to the printed circuit board and balun.
- 4. Value is guaranteed only for the P<sub>i(LO)</sub> typ.
- 5. For a given RF input power, the value is the difference in the power measured at the IF output when the LNA is switched on and when it is switched off.
- 6. This value is guaranteed within the temperature range -10 to +70 °C.
- 7. Voltage gain is defined as the differential baseband output voltage (either at pins IA/IB or pins QA/QB) divided by the differential input voltage at pins RXIIFA and RXIIFB.
- 8. Value refers to differential voltage at pins RXIIFA and RXIIFB (1  $k\Omega$  input impedance).
- 9. Value includes printed circuit board and balun losses.
- 10.  $R_{REFAGC}$  = 18 kΩ, 1%.
- 11. Guaranteed at  $T_{amb} = -30$  to +70 °C.
- 12. With specified LC tuned circuit (33 nH, 15 pF) connected as shown in Fig.4.
- 13. Defined for the typical input power.
- 14. Oscillator configured as shown in the evaluation board diagram Fig.7.



### Low power dual-band GSM transceiver with an image rejecting front-end

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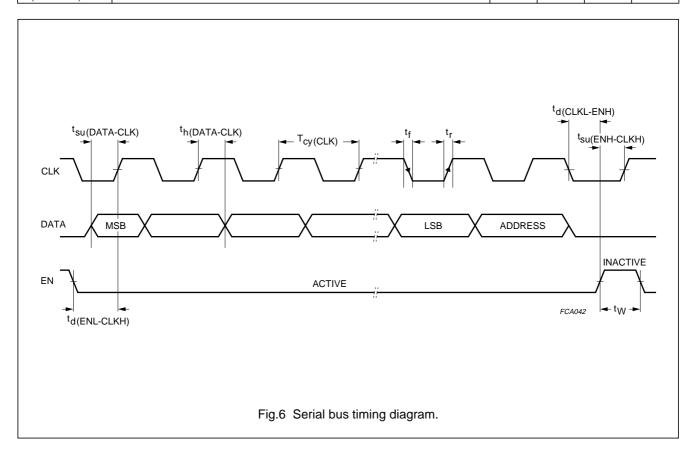
### Low power dual-band GSM transceiver with an image rejecting front-end

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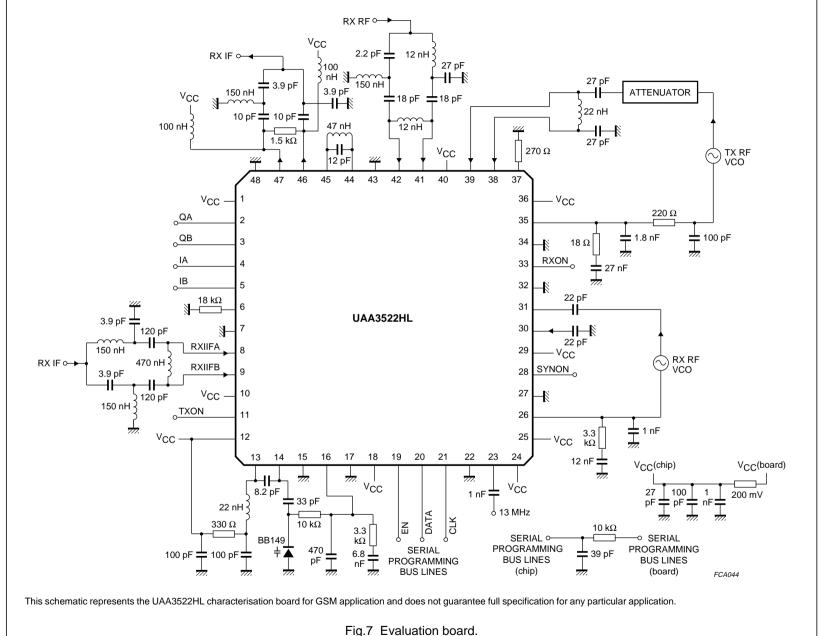
### **SERIAL TIMING CHARACTERISTICS**

General conditions:  $V_{CC}$  = 2.8 V;  $T_{amb}$  = 25 °C; see Fig.6; unless otherwise specified.

SYMBOL	PARAMETER	MIN.	TYP.	MAX.	UNIT
Serial progran	nming clock (pin CLK)	'	'	•	•
t <sub>r</sub>	rise time	_	10	40	ns
t <sub>f</sub>	fall time	_	10	40	ns
T <sub>cy(clk)</sub>	clock cycle time	100	_	_	ns
	nmming (pin EN)				•
t <sub>d(ENL-CLKH)</sub>	delay from enable active to rising clock edge	40	_	_	ns
t <sub>d(CLKL-ENH)</sub>	delay from enable inactive to last falling clock edge	20	_	_	ns
t <sub>W(reg)(min)</sub>	minimum inactive pulse width when consecutively programming two different registers	150	_	_	ns
t <sub>W(IFLO)(min)</sub>	minimum inactive pulse width when consecutively programming two IF divider ratios	150	_	_	ns
t <sub>W(RFLO)(min)</sub>	minimum inactive pulse width when consecutively programming two RF divider ratios	500	_	_	ns
t <sub>su(ENH-CLKH)</sub>	enable set-up time to next rising clock edge	20	_	_	ns
Register seria	Il input data (pin DATA)	•	•		•
t <sub>su(DATA-CLK)</sub>	set-up time DATA to CLK	20	_	_	ns
t <sub>h(DATA-CLK)</sub>	hold time DATA to CLK	20	_	_	ns

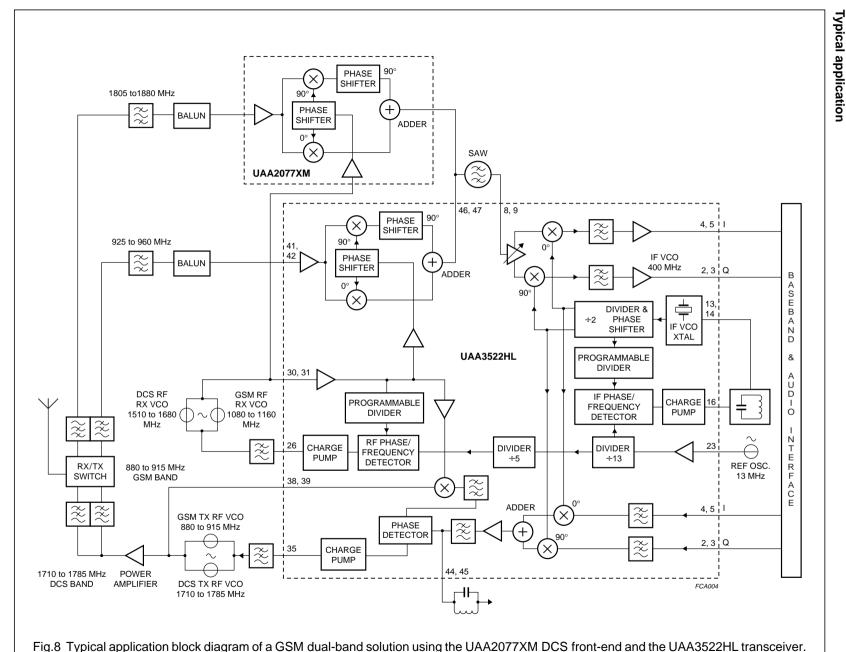


Philips Semiconductors



APPLICATION INFORMATION

Objective specification



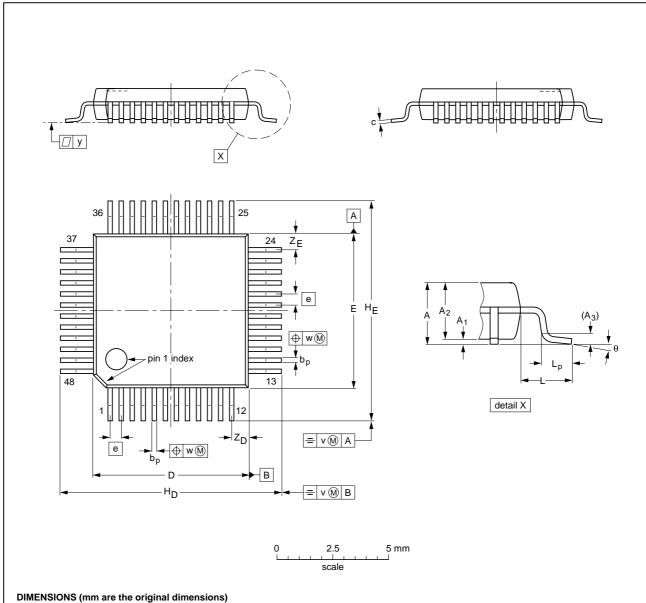
### Low power dual-band GSM transceiver with an image rejecting front-end

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### **PACKAGE OUTLINE**

LQFP48: plastic low profile quad flat package; 48 leads; body 7 x 7 x 1.4 mm

SOT313-2



	-			_															
UNIT	A max.	A <sub>1</sub>	A <sub>2</sub>	A <sub>3</sub>	bp	С	D <sup>(1)</sup>	E <sup>(1)</sup>	е	H <sub>D</sub>	HE	L	Lp	v	w	у	Z <sub>D</sub> <sup>(1)</sup>	Z <sub>E</sub> <sup>(1)</sup>	θ
mm	1.60	0.20 0.05	1.45 1.35	0.25	0.27 0.17	0.18 0.12	7.1 6.9	7.1 6.9	0.5	9.15 8.85	9.15 8.85	1.0	0.75 0.45	0.2	0.12	0.1	0.95 0.55	0.95 0.55	7° 0°

#### Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

OUTLINE		REFER	ENCES	EUROPEAN ISSUE DATE		
VERSION	IEC	JEDEC	EIAJ	PROJECTION	ISSUE DATE	
SOT313-2	136E05	MS-026			<del>99-12-27</del> 00-01-19	

### Low power dual-band GSM transceiver with an image rejecting front-end

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#### SOLDERING

### Introduction to soldering surface mount packages

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "Data Handbook IC26; Integrated Circuit Packages" (document order number 9398 652 90011).

There is no soldering method that is ideal for all surface mount IC packages. Wave soldering is not always suitable for surface mount ICs, or for printed-circuit boards with high population densities. In these situations reflow soldering is often used.

### Reflow soldering

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several methods exist for reflowing; for example, infrared/convection heating in a conveyor type oven. Throughput times (preheating, soldering and cooling) vary between 100 and 200 seconds depending on heating method.

Typical reflow peak temperatures range from 215 to 250 °C. The top-surface temperature of the packages should preferable be kept below 230 °C.

### Wave soldering

Conventional single wave soldering is not recommended for surface mount devices (SMDs) or printed-circuit boards with a high component density, as solder bridging and non-wetting can present major problems.

To overcome these problems the double-wave soldering method was specifically developed.

If wave soldering is used the following conditions must be observed for optimal results:

- Use a double-wave soldering method comprising a turbulent wave with high upward pressure followed by a smooth laminar wave.
- For packages with leads on two sides and a pitch (e):
  - larger than or equal to 1.27 mm, the footprint longitudinal axis is **preferred** to be parallel to the transport direction of the printed-circuit board;
  - smaller than 1.27 mm, the footprint longitudinal axis must be parallel to the transport direction of the printed-circuit board.

The footprint must incorporate solder thieves at the downstream end.

 For packages with leads on four sides, the footprint must be placed at a 45° angle to the transport direction of the printed-circuit board. The footprint must incorporate solder thieves downstream and at the side corners.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Typical dwell time is 4 seconds at 250 °C. A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

### Manual soldering

Fix the component by first soldering two diagonally-opposite end leads. Use a low voltage (24 V or less) soldering iron applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to  $300\ ^{\circ}$ C.

When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320  $^{\circ}$ C.

### Low power dual-band GSM transceiver with an image rejecting front-end

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#### Suitability of surface mount IC packages for wave and reflow soldering methods

PACKAGE	SOLDERIN	G METHOD
FACRAGE	WAVE	REFLOW <sup>(1)</sup>
BGA, LFBGA, SQFP, TFBGA	not suitable	suitable
HBCC, HLQFP, HSQFP, HSOP, HTQFP, HTSSOP, SMS	not suitable(2)	suitable
PLCC <sup>(3)</sup> , SO, SOJ	suitable	suitable
LQFP, QFP, TQFP	not recommended <sup>(3)(4)</sup>	suitable
SSOP, TSSOP, VSO	not recommended <sup>(5)</sup>	suitable

#### **Notes**

- 1. All surface mount (SMD) packages are moisture sensitive. Depending upon the moisture content, the maximum temperature (with respect to time) and body size of the package, there is a risk that internal or external package cracks may occur due to vaporization of the moisture in them (the so called popcorn effect). For details, refer to the Drypack information in the "Data Handbook IC26; Integrated Circuit Packages; Section: Packing Methods".
- 2. These packages are not suitable for wave soldering as a solder joint between the printed-circuit board and heatsink (at bottom version) can not be achieved, and as solder may stick to the heatsink (on top version).
- 3. If wave soldering is considered, then the package must be placed at a 45° angle to the solder wave direction. The package footprint must incorporate solder thieves downstream and at the side corners.
- 4. Wave soldering is only suitable for LQFP, TQFP and QFP packages with a pitch (e) equal to or larger than 0.8 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.65 mm.
- 5. Wave soldering is only suitable for SSOP and TSSOP packages with a pitch (e) equal to or larger than 0.65 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.5 mm.

#### **DEFINITIONS**

Data sheet status	
Objective specification	This data sheet contains target or goal specifications for product development.
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.
Product specification	This data sheet contains final product specifications.
Limiting values	

Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 60134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

#### **Application information**

Where application information is given, it is advisory and does not form part of the specification.

#### LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

# Low power dual-band GSM transceiver with an image rejecting front-end

UAA3522HL

**NOTES** 

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